

SECTION 23 05 00

MECHANICAL GENERAL PROVISIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Except as modified in this Section, General Conditions, Supplementary Conditions, applicable provisions of the General Requirements, and other provisions and requirements of the contract documents apply to work of Division 23 Mechanical.
- B. Applicable provisions of this section apply to all sections of Division 23, Mechanical.

1.2 CODE REQUIREMENTS AND FEES

- A. Perform work in accordance with applicable statutes, ordinances, codes and regulations of governmental authorities having jurisdiction.
- B. Mechanical work shall comply with applicable inspection services:
 - 1. Underwriters Laboratories.
 - 2. National Fire Protection Association.
 - 3. State Health Department.
 - 4. Local Municipal Building Inspection Department.
- C. Resolve any code violations discovered in contract documents with the Engineer prior to award of the contract. After Contract award, any correction or additions necessary for compliance with applicable codes shall be made at no additional cost to the Owner.
- D. This Contractor shall be responsible for being aware of and complying with asbestos NESHAP regulations, as well as all other applicable codes, laws and regulations.
- E. Obtain all permits required.

1.3 CONTRACTOR'S QUALIFICATIONS

- A. An approved contractor for the work under this division shall be:
 - 1. A specialist in this field and have the personnel, experience, training, skill, and organization to provide a practical working system.
 - 2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that has served their Owners satisfactorily for not less than 3 years.

1.4 REFERENCE SPECIFICATIONS AND STANDARDS

- A. Materials which are specified by reference to Federal Specifications; ASTM, ASME, ANSI, or AWWA Specifications; Federal Standards; or other standard specifications must comply with latest editions, revisions, amendments or supplements in effect on date bids are received. Requirements in reference specifications and standards are minimum for all equipment, material, and work. In instances where specified capacities, size, or other features of equipment, devices, or materials exceed these minimums, meet specified capacities.

1.5 CONTRACT DRAWINGS

- A. Contract drawings are diagrammatic only and do not give fully dimensioned locations of

various elements of work. Determine exact locations from field measurements.

1.6 PROJECT RECORD DOCUMENTS

- A. Maintain at the job site a separate set of white prints (black line) of the contract drawings for the sole purpose of recording the "as-built" changes and diagrams of those portions of work in which actual construction is at variance with the contract drawings. Mark the drawings with a colored pencil. Prepare, as the work progresses and upon completion of work, reproducible drawings clearly indicating locations of various lines, valves, ductwork, traps, equipment, and other pertinent items, as installed. Include flow-line elevation of sewer lines. Record existing and new underground and under slab piping with dimensioned locations and elevations of such piping.
- B. At the conclusion of project, obtain without cost to the Owner, erasable mylars of the original drawings and transfer as-built changes to these. Prior to transmittal of corrected drawings, obtain 3 sets of blue-line prints of each drawing, regardless of whether corrections were necessary and include in the transmittal (2 sets are for the Owner's use and one set is for the Architect/Engineer's records). Delivery of these as-built prints and reproducible is a condition of final acceptance. Provide record drawings on one set each (reproducible Dayrex mylar film positives) and AutoCad 2014 files on disk (CD Rom).
- C. As-Built drawings should indicate the following information as a minimum:
 - 1. Indicate all addendum changes to documents.
 - 2. Remove Engineer's seal, name, address and logo from drawings.
 - 3. Mark documents RECORD DRAWINGS.
 - 4. Clearly indicate: DOCUMENT PRODUCED BY.
 - 5. Indicate all changes to construction during construction. Indicate actual routing of all piping, ductwork, etc. that were deviated from construction drawings.
 - 6. Indicate exact location of all underground mechanical piping and elevation.
 - 7. Indicate exact location of all underground electrical raceways and elevations.
 - 8. Correct schedules to reflect (actual) equipment furnished and manufacturer.
 - 9. Location and size of all ductwork and mechanical piping above ceiling including exact location of isolation of domestic and mechanical valves.
 - 10. Exact location of all electrical equipment in and outside of the building.
 - 11. Exact location of all roof mounted equipment, wall, roof and floor penetrations.
 - 12. Cloud all changes.

1.7 SPACE REQUIREMENTS

- A. Consider space limitations imposed by contiguous work in selection and location of equipment and material. Do not provide equipment or material that is not suitable in this respect.

1.8 RELATION WITH OTHER TRADES

- A. Carefully study all matters and conditions concerning the project. Submit notification of conflict in ample time to prevent unwarranted changes in any work. Review other Divisions of these specifications to determine their requirements.
- B. Because of the complicated relationship of this work to the total project, conscientiously study the relation and cooperate as necessary to accomplish the full intent of the documents.
- C. Provide sleeves and inserts in forms as required for the work. Stub up and protect open ends of pipe before any concrete is placed. Furnish sizes of required equipment pads. Furnish and locate bolts and fittings required to be cast in them.

- D. Locate and size openings required for installation of work specified in this Division in sufficient time to prevent delay in the work.
- E. Refer to other Divisions of the specifications for the scope of required connections to equipment furnished under that Division. Determine from the Contractor for the various trades, the Owner, and by direction from the Architect/Engineer, the exact location of all items.

1.9 CONCEALED AND EXPOSED WORK

- A. When the word "concealed" is used in connection with insulating, painting, piping, ducts and the like, the work is understood to mean hidden from sight as in chases, furred spaces or above ceilings. "Exposed" is understood to mean open to view.

1.10 GUARANTEE

- A. Guarantee work for 1 year from the date of substantial completion of the project. During that period make good any faults or imperfections that may arise due to defects or omissions in material, equipment or workmanship. At the Owner's option, replacement of failed parts or equipment shall be provided.

1.11 MATERIAL AND EQUIPMENT

- A. Furnish new and unused materials and equipment meeting the requirements of the paragraph specifying acceptable manufacturers. Where two or more units of the same type or class of equipment are required, provide units of a single manufacturer.

1.12 NOISE AND VIBRATION

- A. Select equipment to operate with minimum noise and vibration. If objectionable noise or vibration is produced or transmitted to or through the building structure by equipment, piping, ducts or other parts of work, rectify such conditions at no additional cost. If the item of equipment is judged to produce objectionable noise or vibration, demonstrate at no additional cost that equipment performs within designated limits on a vibration chart.

1.13 ACCEPTABLE MANUFACTURERS

- A. Manufacturers names and catalog number specified under sections of Division 23 are used to establish standards of design, performance, quality and serviceability and not to limit competition. Equipment of similar design, equal to that specified, manufactured by a named manufacturer will be acceptable on approval. A request for prior approval of equipment not listed must be submitted ten (10) days before bid due date. Submit complete design and performance data to the Engineer.

1.14 OPERATING TESTS

- A. After all mechanical systems have been completed and put into operation, subject each system to an operating test under design conditions to ensure proper sequencing and operation throughout the range of operation. Tests shall be made in the presence of the Architect/Engineer. Make adjustments as required to ensure proper functioning of all systems. Special tests on individual systems are specified under individual sections. Submit 3 copies of all certifications and test reports adequately in advance of completion of the work to allow for remedial action as required to correct deficiencies discovered in equipment and systems.

1.15 WARRANTIES

- A. Submit 3 copies of all warranties and guarantees for systems, equipment, devices and materials. These shall be included in the Operating and Maintenance Manuals.

1.16 BUILDING CONSTRUCTION

- A. It shall be the responsibility of each sub-contractor to consult the Architectural and Engineering drawings, details, and specifications and thoroughly familiarize himself with the project and all job related requirements. Each sub-contractor shall cooperate with the General Contractor to verify that all piping and other items are placed in the walls, furred spaces, chases, etc., so there will be no delays in the job.

PART 2 - PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 OPENINGS

- A. Framed, cast or masonry openings for ductwork, equipment or piping are specified under other divisions. Drawings and layout work for exact size and location of all openings are included under this division.

3.2 AIR FILTERS AND PIPE STRAINERS

- A. Immediately prior to substantial completion of the project, inspect, clean and service air filters and strainers. Replace air filters.

3.3 LUBRICATION, REFRIGERANT AND OIL

- A. Provide a complete charge of correct lubricant for each item of equipment requiring lubrication.
- B. Provide a complete and working charge of proper refrigerant, free of contaminants, into each refrigerant system. After each system has been in operation long enough to ensure completely balanced conditions, check the charge and modify for proper operation as required.
- C. Provide a complete charge of special oil for refrigeration use, suitable for operation with refrigerant, in each system.

3.4 HOUSEKEEPING PADS

- A. Provide equipment housekeeping pads under all floor mounted and ground mounted HVAC equipment, and as shown on the drawings.
- B. Concrete work as specified in Division 3.
- C. Concrete pads:
 1. 4" high, rounded edges, minimum 2500 psi unless otherwise indicated on the drawings
 2. Chamfer strips at edges and corner of forms.
 3. Smooth steel trowel finish.
 4. Doweled to existing slab.

- D. Install concrete curbs around duct penetrations or multiple pipe penetrations.

3.5 INSTRUCTION OF OWNER'S PERSONNEL

- A. Prior to final inspection, conduct an on-site training program to instruct the Owner's operating personnel in the operation and maintenance of the mechanical systems.
 - 1. Provide the training during the Owner's regular working day.
 - 2. The Instructors shall each be experienced in their phase of operation and maintenance of building mechanical systems and with the project.
- B. Time to be allocated for instructions.
 - 1. Minimum of 2 hours dedicated instructor time.
- C. Before proceeding with the on-site training program, submit the program syllabus; proposed time and dates; and other pertinent information for review and approval.
 - 1. One copy to the Owner.
 - 2. One copy to the Architect/Engineer.
- D. The Owner will provide a list of personnel to receive instructions, and will coordinate their attendance at the agreed upon times.
- E. Use the operation and maintenance manuals as the basis of instruction. Review contents of manual with personnel in detail to explain all aspects of operation and maintenance.
- F. Demonstrate start-up, operation, control, adjustment, trouble-shooting, servicing, maintenance, and shut down of each item of equipment.
- G. Demonstrate equipment functions (both individually and as part of the total integrated system).
- H. Prepare and insert additional data in the operating and maintenance manuals when the need for additional data becomes apparent during instructions.
- I. Submit a report within one week after completion of the training program that instructions have been satisfactorily completed. Give time and date of each demonstration and hours devoted to the demonstration, with a list of people present.
- J. At the conclusion of the on-site training program, have the person designated by the Owner sign a certificate to certify that he/she has a proper understanding of the system, that the demonstrations and instructions have been satisfactorily completed, and the scope and content of the operating and maintenance manuals used for the training program are satisfactory.
- K. Provide a copy of the report and the certificate in an appropriately tabbed section of each Operating and Maintenance Manual.

3.6 EQUIPMENT IDENTIFICATION

- A. Provide a laminated engraved plastic nameplate on each piece of equipment and starter.
 - 1. Designation approved by Architect/Engineer.
 - 2. Equipment includes, but is not limited to, air handling units, fan coil units, variable volume boxes, fans, pumps, boilers and chillers.
 - 3. Submit schedule of equipment to be included and designations.
- B. Provide nameplates with 1/2" high letters and fastened with epoxy or screws.

3.7 OBSTRUCTIONS

- A. The drawings indicate certain information pertaining to surface and subsurface obstructions which has been taken from available drawings. Such information is not guaranteed, however, as to accuracy of location or complete information.
 - 1. Before any cutting or trenching operations are begun, verify with Owner's representative, utility companies, municipalities, and other interested parties that all available information has been provided.
 - 2. Should obstruction be encountered, whether shown or not, alter routing of new work, reroute existing lines, remove obstruction where permitted, or otherwise perform whatever work is necessary to satisfy the purpose of the new work and leave existing services and structures in a satisfactory and serviceable condition.
- B. Assume total responsibility for and repair any damage to existing utilities or construction, whether or not such existing facilities are shown.

3.8 PROTECTION

- A. Protect work, equipment, fixtures, and materials. At work completion, work must be clean and in original manufacturer's condition.

3.9 INDOOR AIR QUALITY

- A. All equipment and ductwork shall be installed to allow sufficient space for testing, maintenance, and commissioning functions. Access doors or panels shall be installed in ventilation equipment, ductwork, and plenum enclosures for inspection and cleaning of outdoor air intakes, mixing plenums, up and downstream of coils, filters, drain pans and fans.
- B. Practice source control and eliminate potential contaminants in material selection, installation, and maintenance.
- C. Provide installation and disposal instructions for all materials and chemicals that are potential contaminants.
- D. Obtain and conform to the requirements of the Material Safety Data Sheets (MSDSs) in the use of materials.
- E. Utilize manufacturer's recommendations and provide installation instructions for all chemicals, compounds, and potential contaminants including pre-installation degassing if required.
- F. Ventilate completed building prior to final completion using no less than design outside air for at least 48 hours before occupancy.
- G. Make provisions for controls to prevent the entry of air contaminants into the HVAC air distribution system.
- H. Steps shall be taken to ensure that the HVAC system continues to function effectively and are not damaged or contaminated during construction activities.

END OF SECTION

SECTION 23 05 12

HVAC SHOP DRAWINGS, COORDINATION DRAWINGS & PRODUCT DATA

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Prepare submittals as required by these specifications as outlined below.
- B. The term submittal, as used herein, refers to all:
 - 1. Shop Drawings.
 - 2. Coordination Drawings.
 - 3. Product data.
- C. Submittals shall be prepared and produced for:
 - 1. Distribution as specified.
 - 2. Inclusion in the Operating and Maintenance Manual, as specified, in the related section.

1.2 SHOP DRAWINGS

- A. Present drawings in a clear and thorough manner. Identify details by reference to sheet and detail, schedule, or room numbers shown on Contract Drawings.
- B. Show all dimensions of each item of equipment on a single composite Shop Drawing. Do not submit a series of drawings of components.
- C. Identify field dimensions; show relationship to adjacent features, critical features, work, or products.
- D. Submit shop drawings in plan, elevation and sections, showing equipment in mechanical equipment areas.

1.3 COORDINATION DRAWINGS

- A. Present in a clear and thorough manner. Title each drawing with project name. Identify each element of drawings by reference to sheet number and detail, or room number of contract documents. Minimum drawing scale: $\frac{1}{4}'' = 1'-0''$.
- B. Prepare coordination drawings to coordinate installations for efficient use of available space, for proper sequence of installation, and to resolve conflicts. Coordinate with work specified in other sections and other divisions of the specifications.
- C. For each mechanical room and for each outside equipment pad where equipment is located, submit plan and elevation drawings. Show:
 - 1. Actual mechanical equipment and components to be furnished.
 - 2. Service clearance.
 - 3. Relationship to other equipment and components.
 - 4. Roof drains and leader piping.
 - 5. Fire protection piping and equipment.
- D. Identify field dimensions. Show relation to adjacent or critical features of work or products.

- E. Related requirements:
 - 1. Ductwork shop drawings.
 - 2. Coordination drawing specified in Division 26.
- F. Submit shop drawings in plan, elevation and sections, showing equipment in mechanical equipment areas.
- G. Gas piping sketch indicating proposed location of piping prior to proceeding with the installation.

1.4 PRODUCT DATA AND INSTALLATION INSTRUCTION

- A. Submit only pages which are pertinent to the project. All options which are indicated on the product data shall become part of the contract and shall be required whether specified are not.
- B. Mark each copy of standard printed data to identify pertinent products, referenced to specification section and article number.
- C. Show reference standards, performance characteristics and capacities; wiring and piping diagrams and controls; component parts; finishes; dimensions and required clearances.
- D. Modify manufacturer's standard schematic drawings and diagrams to supplement standard information and to provide information specifically applicable to the work. Delete information not applicable.
- E. Mark up a copy of the specifications for the product. Indicate in the margin of each paragraph the following: COMPLY, DO NOT COMPLY, or NOT APPLICABLE. Explain all DO NOT COMPLY statements.
- F. Provide a separate transmittal for each submittal item. Transmittals shall indicate product by specification section name and number. Separate all submittals into appropriate specification section number. Do not combine specification sections.

1.5 MANUFACTURERS INSTRUCTIONS

- A. Submit Manufacturer's instructions for storage, preparation, assembly, installation, start-up, adjusting, calibrating, balancing and finishing.

1.6 CONTRACTOR RESPONSIBILITIES

- A. Review submittals prior to transmittal.
- B. Determine and verify:
 - 1. Field measurements.
 - 2. Field construction criteria.
 - 3. Manufacturer's catalog numbers.
 - 4. Conformance with requirements of Contract Documents.
- C. Coordinate submittals with requirements of the work and of the Contract Documents.
- D. Notify the Architect/Engineer in writing at time of submission of any deviations in the submittals from requirements of the Contract Documents.
- E. Do not fabricate products, or begin work for which submittals are specified, until such submittals have been produced and bear contractor's stamp. Do not fabricate products or

begin work scheduled to have submittals reviewed until return of reviewed submittals with Architect / Engineer's acceptance.

- F. Contractor's responsibility for errors and omissions in submittals is not relieved whether Architect / Engineer reviews submittals or not.
- G. Contractor's responsibility for deviations in submittals from requirements of Contract Documents is not relieved whether Architect/Engineer reviews submittals or not, unless Architect / Engineer gives written acceptance of the specific deviations on reviewed documents.
- H. Submittals shall show sufficient data to indicate complete compliance with Contract Documents:
 - 1. Proper sizes and capacities.
 - 2. That the item will fit in the available space in a manner that will allow proper service.
 - 3. Construction methods, materials and finishes.
- I. Schedule submissions at least 15 days before date reviewed submittals will be needed.

1.7 SUBMISSION REQUIREMENTS

- A. Make submittals promptly in accordance with approved schedule, and in such sequence as to cause no delay in the Project or in the work of any other Contractor.
- B. Number of submittals required:
 - 1. Shop Drawings and Coordination Drawings: Submit one reproducible transparency and three opaque reproductions.
 - 2. Product Data: Submit the number of copies which the contractor requires, plus those which will be retained by the Architect/Engineer.
- C. Accompany submittals with transmittal letter, in duplicate, containing:
 - 1. Date.
 - 2. Project title and number.
 - 3. Contractor's name, address and contact number.
 - 4. The number of each Shop Drawing, Project Datum and Sample submitted.
 - 5. Other pertinent data.
- D. Submittals shall include:
 - 1. The date of submission.
 - 2. The project title and number.
 - 3. Contract Identification.
 - 4. The names of:
 - a. Contractor.
 - b. Subcontractor.
 - c. Supplier.
 - d. Manufacturer.
 - 5. Identification of the product.
 - 6. Field dimensions, clearly identified as such.
 - 7. Relation to adjacent or critical features of the work or materials.
 - 8. Applicable standards, such as ASTM or federal specifications numbers.
 - 9. Identification of deviations from contract documents.
 - 10. Suitable blank space for General Contractor and Architect/Engineer stamps.
 - 11. Contractor's signed and dated Stamp of Approval.

- E. Coordinate submittals into logical groupings to facilitate interrelation of the several items:
 - 1. Finishes which involve Architect/Engineer selection of colors, textures or patterns.
 - 2. Associated items which require correlation for efficient function or for installation.

1.8 SUBMITTAL SPECIFICATION INFORMATION

- A. Every submittal document shall bear the following information as used in the project manual:
 - 1. The related specification section number.
 - 2. The exact specification section title.
- B. Submittals delivered to the Architect/Engineer without the specified information will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been delivered.

1.9 RESUBMISSION REQUIREMENTS

- A. Make re-submittals under procedures specified for initial submittals.
 - 1. Indicate that the document or sample is a re-submittal.
 - 2. Identify changes made since previous submittals.
- B. Indicate any changes which have been made, other than those requested by the Architect / Engineer.

1.10 CONTRACTOR'S STAMP OF APPROVAL

- A. Contractor shall stamp and sign each document certifying to the review of products, field measurements and field construction criteria, and coordination of the information within the submittal with requirements of the work and of Contract Documents.
- B. Contractor's stamp of approval on any submittal shall constitute a representation to Owner and Architect/Engineer that Contractor has either determined and verified all quantities, dimensions, field construction criteria, materials, catalog numbers, and similar data or assumes full responsibility for doing so, and that Contractor has reviewed or coordinated each submittal with the requirements of the work and the Contract Documents.
- C. Do not deliver any submittals to the Architect/Engineer that do not bear the Contractor's stamp of approval and signature.
- D. Submittals delivered to the Architect/Engineer without Contractor's stamp of approval and signature will not be processed. The Contractor shall bear the risk of all delays, as if no submittal had been delivered.

1.11 ARCHITECT / ENGINEER REVIEW OF IDENTIFIED SUBMITTALS

- A. The Architect / Engineer will:
 - 1. Review identified submittals with reasonable promptness and in accordance with schedule.
 - 2. Affix stamp and initials or signature, and indicate requirements for re-submittal or approval of submittal.
 - 3. Return submittals to Contractor for distribution or for resubmission.

- B. Review and approval of submittals will not extend to design data reflected in submittals which is peculiarly within the special expertise of the Contractor or any party dealing directly with the Contractor.
- C. Architect / Engineer's review and approval is only for conformance with the design concept of the project and for compliance with the information given in the contract.
 - 1. The review shall not extend to means, methods, sequences, techniques or procedures of construction or to safety precautions or programs incident thereto.
 - 2. The review shall not extend to review of quantities, dimensions, weights or gauges, fabrication processes or coordination with the work of other trades.
- D. The review and approval of a separate item as such will not indicate approval of the assembly in which the item functions.

1.12 SUBSTITUTIONS

- A. Do not make requests for substitution employing the procedures of this Section.
- B. The procedure for making a formal request for substitution is specified in Div. 1.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION - NOT USED

END OF SECTION

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SECTION 23 05 13

ELECTRICAL PROVISIONS OF HVAC WORK

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Electrical provisions to be provided as mechanical work are indicated in other Division 23 sections, on drawings, and as specified.
- B. Types of work, normally recognized as electrical but provided as mechanical, specified or partially specified in this Section, include but are not necessarily limited to the following:
 - 1. Motors for mechanical equipment.
 - 2. Starters for motors of mechanical equipment, but only where specifically indicated to be furnished integrally with equipment.
 - 3. Wiring from motors to disconnect switches or junction boxes for motors of mechanical equipment, but only where specifically indicated to be furnished integrally with equipment.
 - 4. Wiring of field-mounted float control switches, flow control switches, and similar mechanical-electrical devices provided for mechanical systems, to equipment control panels.
 - 5. Wiring of smoke detectors for shutdown of air handling equipment when a fire alarm system is not included in the project.
 - 6. Wiring of oil pump, vibration and oil level limit switches for cooling towers.
 - 7. Refrigerant monitor/sensor/alarming and field installed visual/audible display alarms.
 - 8. Pipe heat tracing.
 - 9. Cooling tower vibration switch/interlock/reset.
 - 10. Field interlock wiring from chiller: flow switches, pump aux. Contacts, pump start/stop.
 - 11. Power supply 120 VAC and control signal from chiller control panel to condenser water flow control valve installed in piping leaving chiller.
 - 12. Wiring of all related circulating water system chemical treatment devices.
 - a. Low voltage electric contacting water meter.
 - b. Solenoid valve/blow-down assembly.
 - 13. Radiant heater timer switches and/or thermostats.
 - 14. Low Voltage thermostat wiring.
- C. Refer to Division 23 Controls Sections for related control system wiring.
- D. Refer to Division 23 sections for specific individual mechanical equipment electrical requirements.
- E. Refer to Division 26 sections for motor starters and controls not furnished integrally with mechanical equipment.
- F. Refer to Division 26 sections for junction boxes and disconnect switches required for motors and other electrical units of mechanical equipment.

1.2 RELATED WORK

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Specification Sections, apply to work of this Section.

1.3 QUALITY ASSURANCE

- A. Wherever possible, match elements of electrical provisions of mechanical work with similar elements of electrical work specified in Division 26 sections for electrical work not otherwise specified.
- B. For electrical equipment and products, comply with applicable NEMA standards, and refer to NEMA standards for definitions of terminology. Comply with National Electrical Code (NFPA 70) for workmanship and installation requirements.

1.4 SUBMITTALS

- A. Include in listing of motors, voltage, notation of whether motor starter is furnished or installed integrally with motor or equipment containing motors.

PART 2 - PRODUCTS

2.1 MOTORS

- A. Provide motors for mechanical equipment manufactured by one of the following:
 - 1. Baldor Electric Company.
 - 2. Century Electric Div., Inc.
 - 3. General Electric Co.
 - 4. Louis Allis Div.; Litton Industrial Products, Inc.
 - 5. Lincoln Electric
 - 6. Marathon Electric Mfg. Corp.
 - 7. Reliance Electric Co.
 - 8. Westinghouse Electric Corp.
 - 9. WEG.
- B. Motor Characteristics. Except where more stringent requirements are indicated, and except where required items of mechanical equipment cannot be obtained with fully complying motors, comply with the following requirements for motors of mechanical work:
- C. Temperature Rating. Rated for 40 Degrees C environment with maximum 50 Degrees C temperature rise for continuous duty at full load (Class A Insulation).
- D. Provide each motor capable of making starts as frequently as indicated by automatic control system, and not less than 5 starts per hour for manually controlled motors.
- E. Phases and Current Characteristics. Provide squirrel-cage induction polyphase motors for 3/4hp and larger, and provide capacitor-start single-phase motors for 1/2hp and smaller, except 1/6hp and smaller may, at equipment manufacturer's option, be split-phase type. Coordinate current characteristics with power specified in Division 26 sections, and with individual equipment requirements specified in other Division 23 requirements. For 2-speed motors provide 2 separate windings on polyphase motors. Do not purchase motors until power characteristics available at locations of motors have been confirmed, and until rotation directions have been confirmed.
- F. Service Factor. 1.15 for polyphase motors and 1.35 for single-phase motors.
- G. Motor Construction. Provide general purpose, continuous duty motors, Design "B" except "C" where required for high starting torque.
 - 1. Frames. NEMA #56.

2. Bearings are to be ball or roller bearings with inner and outer shaft seals, regreasable except permanently sealed where motor is inaccessible for regular maintenance. Where belt drives and other drives produce lateral or axial thrust in motor, provide bearings designed to resist thrust loading. Refer to individual section of Division 23 for fractional-hp light-duty motors where sleeve-type bearings are permitted.
 3. Except as indicated, provide open drip-proof motors for indoor use where satisfactorily housed or remotely located during operation, and provide guarded drip-proof motors where exposed to contact by employees or building occupants. Provide weather-protected Type I for outdoor use, Type II where not housed. Refer to individual sections of Division 23 for other enclosure requirements.
 4. Provide built-in thermal overload protection and, where indicated, provide internal sensing device suitable for signaling and stopping motor at starter.
 5. Noise Rating: Provide "Quiet" rating on motors.
- H. All motors shall be premium efficiency.
- I. Provide an inverter duty motor on all equipment that utilizes a variable frequency drive.

2.2 EQUIPMENT FABRICATION

- A. Fabricate mechanical equipment for secure mounting of motors and other electrical items included in work. Provide either permanent alignment of motors with equipment, or adjustable mountings as applicable for belt drives, gear drives, special couplings and similar indirect coupling of equipment. Provide safe, secure, durable, and removable guards for motor drives. Arrange for lubrication and similar running-maintenance without removal of guards.

2.3 GENERAL REQUIREMENTS – SHAFT GROUNDING RINGS

- A. All motors operated on variable frequency drives shall be equipped with a maintenance-free, conductive microfiber shaft grounding ring to meet NEMA MG-1, 3.4.4.4.3 requirements, with a minimum of two rows of circumferential microfibers to discharge damaging shaft voltages away from the bearings to ground. SGR's Service Life: Designed to last for service life of motor. Provide AEGIS SGR Conductive MicroFiber Shaft Grounding Ring, or approved equal.
- B. Application Note: Motors up to 100 HP shall be provided with one shaft ground ring installed on either the drive end or non-drive end. Motors over 100 HP shall be provided with an insulated bearing on the non-drive end and a shaft grounding ring on the drive end of the motor with the exception of line contact bearings in the drive end of the machine. In this instance the line contact bearing must be electrically insulated and the AEGIS Bearing Protection Ring installed on the opposite drive end of the motor. Grounding rings shall be provided and installed by the motor manufacturer's recommendations.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motors on motor mounting systems in accordance with motor manufacturer's instructions, anchored to resist torque, drive thrusts, and other external forces inherent in mechanical work. Secure sheaves and other drive units to motor shafts with keys and Allen set screws on flat surface of shaft. Unless otherwise indicated, set motor shafts parallel with machine shafts.

B. Verify voltage with Electrical Plans.

END OF SECTION

SECTION 23 05 14

HVAC CONDENSATE DRAIN PIPING SYSTEM

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Provide and install air conditioning condensate drains.

1.2 RELATED WORK

- A. Division 23 - Mechanical
 - 1. Insulation.

PART 2 - PRODUCTS

2.1 PIPE MATERIAL

- A. Type "L" copper with drainage pattern fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install the system to facilitate easy removal.
 - 1. Use threaded plugged tee at each change of direction to permit cleaning.
 - 2. Install a cleanout every 50 feet of straight run piping.
 - 3. Maintain a positive slope on all piping.
- B. Install a water seal trap leg based on the fan pressure.
 - 1. Size the length of the trap leg 1 inch larger than the actual system pressure.
- C. Install traps and cleanout as shown in the drawing details.
 - 1. Confirm requirements with manufacturer's installation instructions.

3.2 SIZE PIPE AS SHOWN ON DRAWINGS.

- A. Do not install piping sized smaller than the unit drain connection size.

3.3 SECONDARY DRAINS

- A. Provide secondary drains where required by code, shown on the drawings, or where equipment has secondary drain connections.

END OF SECTION

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SECTION 23 05 93

TESTING, BALANCING AND ADJUSTING (TAB) OF ENVIRONMENTAL SYSTEMS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Balance, adjust and test the air distribution system including the exhaust system.
- B. Balance, adjust and test the hydronic system.
- C. Verify and record the duct test results performed by the mechanical contractor.

1.2 RELATED SECTIONS

- A. COORDINATION OF TESTING AND BALANCING

1.3 SUBMITTALS

- A. History of the TAB organization.
- B. Agency certification.
- C. Personnel qualifications.
- D. TAB data forms.
- E. Instrumentation list.
- F. Name of the project supervising engineer.
- G. Name and address and contact person of five successfully completed projects of similar size and scope.
- H. To perform required professional services, the balancing agency shall have a minimum of one test and balance engineer certified by National Environmental Balancing Bureau.

1.4 TAB FIRM QUALIFICATIONS

- A. The organization performing the work shall be a Certified member in good standing of the (NEBB) National Environmental Balancing Bureau.
- B. Able to furnish evidence of having contracted for and completed not less than five systems of comparable size and type that have served their Owners satisfactorily for not less than five years.
- C. A specialist in this field and have the personnel, experience, training, skill, and the organization to perform the work.
- D. The balancing agency shall furnish all necessary calibrated instrumentation to adequately perform the specified services. An inventory of all instruments and devices in possession of the balancing agency may be required by the engineer to determine the balancing agency's performance capability.

- E. The balancing agency shall have operated for a minimum of five years under its current name.
- F. Personnel:
 - 1. The project supervisor shall be a Professional Engineer registered in Texas.
 - a. Extensive knowledge of the work involved.
 - b. At least five years experience conducting tests of the type specified.
 - c. This test and balance engineer shall be responsible for the supervision and certification of the total work herein specified.
 - 2. All work shall be conducted under the direct supervision of the supervising engineer.
 - 3. Technicians shall be trained and experienced in the work they conduct.

1.5 WARRANTY

- A. Provide (NEBB) guarantee in writing.
- B. Extended warranty.
 - 1. Include an extended warranty of 2 years after completion of test and balance work, during which time the Architect/Engineer may request a retest or resetting of any outlet or other items as listed in the test report.
 - 2. Provide technicians and instruments to assist the Architect/Engineer in making any tests he may require during this period.
 - 3. The balancing agency shall perform an inspection of the HVAC system during the opposite season from that which the initial adjustments were made. The balancing agency shall make any necessary modifications to the initial adjustments to produce optimum system operation.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION

3.1 TAB TOLERANCES

- A. The water, outside air, supply air, return air, and exhaust air for each system shall be adjusted to within +/- 5% of the value scheduled on the drawings.

3.2 SITE VISITS

- A. During construction, the balancing agency shall inspect the installation of the piping systems, sheetmetal work, temperature controls, energy management system, and other component parts of the heating, ventilating, and air conditioning systems. One inspection shall take place when 60% of the ductwork is installed and another inspection shall take place when 90% of the equipment is installed. The balancing agency shall submit a brief written report of each inspection to the architect and engineer.
- B. Upon completion of the installation and start-up of the mechanical equipment by the mechanical contractor, the balancing agency shall test and balance the system components to obtain optimum conditions in each conditioned space of the building. If construction deficiencies are encountered that preclude obtaining optimum conditions, and the deficiencies cannot be corrected by the mechanical contractor within a reasonable period of time, the balancing agency shall cease testing and balancing services and advise the architect, engineer, general contractor and owner, in writing, of the deficiencies.
- C. Note proper piping installation, location of valves, and flow measuring instruments.

- D. Make one series of visits, phased as required by construction progress, prior to installation of the ceiling. Note proper installation of balancing dampers.
- E. Continue the site visits up to completion of project. In each succeeding report, list corrections made from previous reports.

3.3 TESTING INSTRUMENTS

- A. Submit a list of all instruments to be used for the test and balance procedures.
 - 1. Catalog sheets.
 - 2. Certificate of last calibration.
 - 3. Calibration within a period of six months prior to balancing.
- B. Testing equipment shall be in good working order and tested for accuracy prior to start of work.

3.4 COORDINATION WITH OTHER SPECIFICATION SECTIONS

- A. Review the related ductwork shop drawings and piping shop drawings. Make recommendations concerning suitability with respect to the testing, balancing and adjusting work.
- B. Make tests to verify proper placement of the static pressure sensors for the variable air volume fan system control.
- C. In cooperation with the work specified in Building Management and Control System section, a systematic listing of the testing and verification shall be included in the final TAB report. The TAB firm shall provide a laptop computer to operate with the Building Management and Control System. Building Management and Control System shall provide all necessary software and special interface cables, as required, to communicate with the DDC system:
 - 1. Work with the temperature control contractor to ensure the most effective total system operation within the design limitations, and to obtain mutual understanding of the intended control performance.
 - 2. Verify that all control devices are properly connected.
 - 3. Verify that all dampers, valves, and other controlled devices, are operated by the intended controller.
 - 4. Verify that all dampers and valves are in the position indicated by the controller (open, closed or modulating).
 - 5. Verify the integrity of valves and dampers in terms of tightness of close-off and full open positions. This includes dampers in multizone units, terminal boxes and fire/smoke dampers.
 - 6. Observe that all valves are properly installed in piping system in relation to direction of flow and location.
 - 7. Observe the calibration of all controllers.
 - 8. Verify the proper application of all normally opened and normally closed valves.
 - 9. Observe the locations of all thermostats and humidistats for potential erratic operation from outside influences such as sunlight, drafts or cold walls.
 - 10. Observe the location of all sensors to determine whether their position will allow them to sense only the intended temperatures or pressures of the media. Control contractor will relocate as deemed necessary by the Engineer.
 - 11. Verify that the sequence of operation for any control mode is in accordance with the approved shop drawings and specifications. Verify that no simultaneous heating and cooling occurs.
 - 12. Verify the correct operation of all interlock systems and installation is per the

- 13. manufacturer recommendations.
 - 14. Check all dampers for free operation.
 - 15. Verify that all controller setpoints meet the design intent.
 - 15. Perform variable volume system verification to assure the system and its components track with changes from full flow to minimum flow.
- D. Upon completion of the testing and balancing, submit three days prior notice that the systems are ready for a running test. A qualified representative of the test and balance organization shall be present, with a representative from the engineers office, to field verify TAB report readings. Specific and random selections of data recorded in the certified test and balance report will be reviewed.

3.5 INSTRUMENT TEST HOLES

- A. When it is required to make holes in the field to measure temperature, static pressure or velocity in the ducts:
- 1. Drill holes, plug and tape external duct insulation.
 - 2. Repair damaged insulation to Engineer's approval.

3.6 TESTING THE AIR DISTRIBUTION SYSTEM

- A. The TAB agency shall verify that all ductwork, dampers, grilles, registers, and diffusers have been installed per design and set full open. The TAB agency shall perform the following TAB procedures in accordance with National Environmental Balancing Bureau and all results shall be recorded in the TAB report:
- 1. Supply Fans:
 - a. Fan speeds: Test and adjust fan RPM to achieve design CFM requirements.
 - b. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure fan motor is not in or above the service factor.
 - c. Pitot-Tube Traverse: Perform a Pitot-Tube traverse of the main supply and return ducts, as applicable, to obtain total CFM. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. Measurements must be recorded with an Inclined Manometer or an Inclined/Vertical Manometer.
 - d. Outside Air: Test and adjust the outside air on applicable equipment using a Pitot-Tube traverse. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. If a traverse is not practical, use the mixed air temperature method, if the inside and outside temperature difference is at least 20°F, or use the difference between Pitot-tube traverse of the supply and return ducts.
 - e. Static Pressure: Test and record system static pressure, including the static pressure profile of each supply fan.
 - 2. All Other Fans:
 - a. Fan speeds: Test and adjust fan RPM to achieve design CFM requirements.
 - b. Current and Voltage: Test and record motor voltage and amperage, and compare data with the nameplate limits to ensure fan motor is not in or above the service factor.
 - c. Pitot-Tube Traverse: Perform a Pitot-Tube traverse of the main return ducts, as applicable, to obtain total CFM. If a Pitot-Tube traverse is not practical, an explanation of why a traverse was not made must appear on the appropriate data sheet. Measurements must be recorded with an Inclined Manometer or an Inclined/Vertical Manometer.

- d. Static Pressure: Test and record system static pressure, including the static pressure profile of each return fan.
 - 3. Diffusers, Registers and Grilles:
 - a. Tolerances: Test, adjust, and balance each diffuser, grille, and register to within 5% of design requirements. Minimize drafts. Observe throws are in direction as indicated on drawings.
 - 4. Coils (including electric coils):
 - a. Air Temperature: Once air flows are set to acceptable limits, take wet bulb (cooling coil only) and dry bulb air temperatures on the entering and leaving side of each coil. Calculate the sensible and latent (cooling coil only) capacity of the coil. Provide information in TAB report.
- B. Record preliminary air handler data, including fan RPM and static pressures across filter, fans and coils.
- C. Perform a velocity traverse of the main supply ducts using a pitot-tube and inclined manometer to establish initial air delivery. Perform a Pitot-tube traverse of main supply and return ducts, as applicable, to obtain total CFM. If a pitot-tube traverse is not practical, a detailed explanation of why a traverse was not made must appear on the appropriate data sheet.
- D. Where air measuring stations are installed, use pitot tube traverse readings to verify and record the correct calibration of the stations output.
- E. Make adjustments in fan RPM and damper settings, as required, to obtain design supply air, return air, and outside air.
- F. Measure and adjust all supply and return branches to design air delivery.
- G. Measure and adjust all diffusers to design air delivery to +/- 5% of design requirements.
- H. Make a set of recordings showing final system conditions.

3.7 EQUIPMENT POWER READINGS

- A. Record the following information for each motor:
 - 1. Equipment designation.
 - 2. Manufacturer.
 - 3. Unit model number and serial number and frame.
 - 4. Motor nameplate horsepower; nameplate voltage; phase and full load amperes.
 - 5. Heater coil in starter.
 - a. Rating in amperes.
 - b. Manufacturer's recommendation.
 - 6. Motor RPM/driven equipment RPM.
 - 7. Power reading (voltage, amperes of all legs at motor terminals).

3.8 DUCT TEST

- A. Test and Balancing Contractor shall verify and record the duct test results. A copy of the duct test results, as completed, shall be submitted to the engineer for review within five days. Provide a complete report of all the duct test results in the final TAB report.

3.9 DIRECT EXPANSION EQUIPMENT

- A. With each unit operating at near design conditions, measure and record the following:
 - 1. Manufacturer, model number, serial number and all nameplate data.
 - 2. Ambient temperature, condenser discharge temperature.
 - 3. Amperage and voltage for each phase.
 - 4. Leaving and entering air temperatures.
 - 5. Suction and discharge pressures and temperatures.
 - 6. Tons of cooling.
 - 7. Verification that moisture indicator shows dry refrigerant.

3.10 TAB REPORT

- A. The activities described in this specification shall be recorded in a report form; and four individually bound copies shall be provided to the Architect and Engineer. Neatly type and arrange data. Include with the data the date tested, personnel present, weather conditions, nameplate record of the test instruments used and list all measurements taken after all corrections are made to the system. Record all failures and corrective action taken to remedy any incorrect situation. The intent of the final report is to provide a reference of actual operating conditions for the Owner's operations personnel. Provide a "Preface" which shall include a general discussion of the system and any abnormalities or problems encountered.
- B. All measurements and recorded readings (of air, water, electricity, etc.) that appear in the report must have been recorded on site by the permanently employed technicians or engineers of the TAB firm.
- C. Submit reports on forms approved by the engineer that will include the following data as a minimum:
 - 1. Title Page
 - a. Company Name.
 - b. Company Address.
 - c. Company telephone number.
 - d. Project name.
 - e. Project location.
 - f. Project Manager.
 - g. Project Engineer.
 - h. Project Contractor.
 - i. Project Identification Number.
 - 2. Summary of the TAB report data.
 - 3. Index.
 - 4. Instrument List
 - a. Instrument.
 - b. Manufacturer.
 - c. Model.
 - d. Serial Number.
 - e. Range.
 - f. Calibration Date.
 - g. What test instrument is to be used for:.
 - 5. Fan Data
 - a. Location.
 - b. Manufacturer.
 - c. Model.
 - d. Air flow, specified and actual.
 - e. Total static pressure (total external) specified and actual.
 - f. Inlet pressure.

- g. Discharge pressure.
- h. Fan RPM.
- 6. Return Air/Outside Air Data
 - a. Identification/location.
 - b. Design return air flow.
 - c. Actual return air flow.
 - d. Design outside air flow.
 - e. Actual outside air flow.
 - f. Return air temperature.
 - g. Outside air temperature.
 - h. Required mixed air temperature.
 - i. Actual mixed air temperature.
- 7. Electric Motors
 - a. Manufacturer.
 - b. HP/BHP.
 - c. Phase, voltage, amperage, nameplate, actual.
 - d. PM.
 - e. Service Factor.
 - f. Starter size, heater elements, rating.
- 8. V-Belt Drive
 - a. Identification/location.
 - b. Required driven RPM.
 - c. Drive sheave, diameter and RPM.
 - d. Belt, size and quantity.
 - e. Motor sheave, diameter and RPM.
 - f. Center-to-center distance, maximum, minimum and actual.
- 9. Duct Traverse
 - a. System zone/branch.
 - b. Duct size.
 - c. Area.
 - d. Design velocity.
 - e. Design air flow.
 - f. Test velocity.
 - g. Test air flow.
 - h. Duct static pressure.
 - i. Air correction factor.
- 10. Air Monitoring Station Data
 - a. Identification/location.
 - b. System.
 - c. Size.
 - d. Area.
 - e. Design velocity.
 - f. Design air flow.
 - g. Test velocity.
 - h. Test air flow.
- 11. Air Distribution Test Sheet
 - a. Air terminal number.
 - b. Room number/location.
 - c. Terminal type.
 - d. Terminal size.
 - e. Correction factor.
 - f. Design velocity.
 - g. Design air flow.
 - h. Test (final) velocity.
 - i. Test (final) air flow.
- 12. Cooling Coil Data

- a. Identification/number.
 - b. Location.
 - c. Service.
 - d. Manufacturer.
 - e. Entering air DB temperature, design and actual.
 - f. Entering air WB temperature, design and actual.
 - g. Leaving air DB temperature, design and actual.
 - h. Leaving air WB temperature, design and actual.
 - i. Water pressure flow, design and actual.
 - j. Water pressure drop, design and actual.
 - k. Entering water temperature, design and actual.
 - l. Leaving water temperature, design and actual.
 - m. Air pressure drop, design and actual.
 - n. Capacity - sensible and latent.
13. Heating Coil Data
- a. Identification/number.
 - b. Location.
 - c. Service.
 - d. Manufacturer.
 - e. Entering air DB temperature, design and actual.
 - f. Leaving air DB temperature, design and actual.
 - g. Water pressure flow, design and actual.
 - h. Water pressure drop, design and actual.
 - i. Entering water temperature, design and actual.
 - j. Leaving water temperature, design and actual.
 - k. Air pressure drop, design and actual.
 - l. Capacity.
14. Sound Level Report
- a. Location (Location established by the design engineer).
 - b. N C curve for eight (8) bands-equipment off.
 - c. N C curve for eight (8) bands-equipment on.
15. Vibration Test on equipment having 10 HP motors or greater in size.
- a. Location of points:
 - 1) Fan bearing, drive end.
 - 2) Fan bearing, opposite end.
 - 3) Motor bearing, center (if applicable).
 - 4) Motor bearing, drive end.
 - 5) Motor bearing, opposite end.
 - 6) Casing (bottom or top).
 - 7) Casing (side).
 - 8) Duct after flexible connection (discharge).
 - 9) Duct after flexible connection (suction).
 - b. Test readings:
 - 1) Horizontal, velocity and displacement.
 - 2) Vertical, velocity and displacement.
 - 3) Axial, velocity and displacement.
 - c. Normally acceptable readings, velocity and acceleration.
 - d. Unusual conditions at time of test.
 - e. Vibration source (if non-complying).
16. Control verification indicating date performed and any abnormalities identified.
- a. Point Location/Description.
 - b. EMS Readout (Setpoint and Actual).
 - c. Actual Readout of all points.
 - d. Interlocks.
 - e. Safeties.
 - f. Variable speed drive tracking with EMS input.

- g. Variable speed drive Bypass operation.
- h. Sequence of operation.

END OF SECTION

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SECTION 23 07 19

HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Furnish and install piping insulation, jackets, accessories and covering of specified materials. The insulation shall be used for high and low temperature piping applications including condensate piping.

1.2 QUALITY ASSURANCE

- A. The intent of insulation specifications is to obtain superior quality workmanship resulting in an installation that is absolutely satisfactory in both function and appearance. Provide insulation in accordance with the specifications for each type of service and apply as recommended by the manufacturer and as specified.
- B. An approved contractor for this work under this Division shall be:
 - 1. A specialist in this field and have the personnel, experience, training, skill, and the organization to provide a practical working system.
 - 2. Able to furnish evidence of having contracted for and installed not less than 3 systems of comparable size and type that have served their owners satisfactorily for not less than 3 years.
- C. All piping insulation used on the project inside the building must have a flame spread rating not exceeding 25 and a smoke developed rating not exceeding 50, as determined by test procedures ASTM E 84, NFPA 255 and UL 723. These ratings must be as tested on the composite of insulation, jacket or facing, and adhesive. Components such as adhesives, mastics and cements must meet the same individual ratings as the minimum requirements and bear the UL label.
- D. Condensation on any insulated piping system is not acceptable.
- E. Replace insulation damaged by either moisture or other means. Insulation that has been wet, whether dried or not, is considered damaged. Make repairs where condensation is caused by improper installation of insulation. Also repair any damage caused by the condensation.
- F. Where existing insulated piping, or other surfaces are tapped, remove existing insulation back to undamaged sections for hot surfaces or to nearest insulation stop for cold surfaces, and replace with new insulation of the same type and thickness as existing insulation. Apply as specified for insulation of the same service.

1.3 SUBMITTALS

- A. Submit product data on each insulation type, adhesive, and finish to be used in the work. Make the submittal as specified in General Requirements and obtain approval before beginning installation. Include product description, list of materials and thickness for each service and location and the manufacturer's installation instructions for each product.
- B. Make a field application of each type of insulation to display the material, quality and application method. Obtain approval of the sample application before proceeding with installation of the work.

1.4 RELATED WORK

- A. Finishes. Painting and color-coding.
- B. Pipe Heat Tracing.

PART 2 PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Elastomeric Insulation
 - 1. Armacell.
- B. Weather Resistant Coating
 - 1. WB Armaflex Finish.
 - 2. Foster 30-64.
- C. Glass fiber blanket insulation
 - 1. Manville R-series Microlite FSKL.
 - 2. Owens-Corning eD75 or ED100 RKF.
 - 3. Knauf 0.75 PCF FSK.

2.2 ELASTOMERIC INSULATION

- A. Insulation material shall be flexible, closed-cell elastomeric insulation in tubular or sheet form. Material shall have a flame spread rating of 25 or less and a smoke developed rating of 50 or less when tested in accordance with ASTM E84, latest revision. Sheet material with a thickness greater than $\frac{3}{4}$ " shall have a flame spread rating of 25 or less and a smoke developed rating of 100 or less when tested in accordance with ASTM E84, latest revision. In addition, the product, when tested, shall not melt or drip flaming particles, and the flame shall not be progressive. In addition, all materials shall pass simulated end-use fire test.
 - 1. Thermal conductivity 0.27 at 75°F mean (ASTM C177 or C518).

2.3 SEALANT, ADHESIVE AND FINISH

- A. Lap Adhesive. Provide Childers CP-82 or Foster 85-20 adhesive.
- B. Vapor Barrier Finish:
 - 1. Indoors: Provide as insulation coating Childers CP-38 or Foster 30-80, white. Coating must meet MIL Spec C-19565C, Type II and be QPL Listed. Permeance shall be 0.013 perms or less at 43 mils dry. Tested at 100°F and 90% RH per ASTM E96.
 - 2. Outdoors: Provide as insulation coating Childers Encacel X or Foster 60-90. Permeance shall be 0.03 perms or less at 30 mils dry. Tested at 100°F and 90% RH per ASTM F 1249 and must be Hypalon rubber based.
 - 3. Underground: Provide Childers CP-22/24 or Foster 60-25/26 for fittings and areas. Pittwrap cannot be used.
- C. Insulation Joint Sealant. Provide Childers CP-76 or Foster 95-50 vapor barrier sealant.
- D. Metal Jacketing Sealant. Provide Childers CP-76 or Foster 95-44 metal jacketing sealant for all outdoor metal jacketing laps.
- E. Lagging Adhesive. Provide Childers CP-50AMV1 or Foster 30-36.

- F. Other products of equal quality will be acceptable only upon approval.

2.4 ALUMINUM JACKETING

- A. Finish insulated piping outdoors with a smooth prefabricated Z-lock aluminum jacket 0.016" thick with factory applied 1 mil polyethylene/40 lb and Fab strap. Kraft moisture barrier.
- B. Valves, Fittings and Flanges. For finishing valves, fittings, flanges and similar installations, provide formed aluminum covers, 0.024" thick.
- C. Straps and Seals. Provide 1/2" x 0.020 stainless steel strapping and seals for jackets and covers according to manufacturer's recommendations.

PART 3 - EXECUTION

3.1 REFRIGERANT AND CONDENSATE PIPING

- A. Cover all pipe with elastomeric insulation by slitting tubular sections or sliding unslit sections over the open ends of piping or tubing. Seams and butt joints shall be adhered and sealed using Foster 85-75, Childers CP-82 or Armstrong 520 Adhesive.
- B. All fittings shall be insulated with the same insulation thickness as the adjacent piping. All seams and mitered joints shall be adhered with Foster 85-75, Childers CP-82 or 520 Adhesive.
- C. Pipe Saddles: Formed galvanized sheets at each support point for insulated pipe, shaped to fit pipe, and covering bottom half of pipe. Length at saddle shall be not less than twice the insulation outside diameter.
- D. Outdoor exposed piping shall be painted with two coats of either WB or SB Armaflex finish or Foster 30-64 elastomer foam coating. All seams shall be located on the lower half of the pipe.
- E. Outdoor exposed piping after being sealed as noted above apply aluminum jacketing to protect piping insulation exposed to weather, from damage from sunlight, moisture, equipment maintenance, wind, and shall provide shielding from solar radiation. Adhesive Tape shall not be permitted.

3.2 INSULATION THICKNESS

INSULATED UNIT
Condensate Drains

THICKNESS
(Inches)
1

END OF SECTION

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SECTION 23 20 00

HVAC PIPE AND PIPE FITTINGS - GENERAL

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Furnish and install pipe and pipe fittings for piping systems specified in Division 23 - Mechanical.

1.2 RELATED WORK

- A. Division 23 Mechanical:
 - 1. Earthwork.
 - 2. Valves, Strainers and Vents.
 - 3. Vibration Isolation.
 - 4. Insulation.
 - 5. Other Piping Sections.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS

- A. The particular type of pipe and fittings for each system is specified in the individual sections.

2.2 JOINTS

- A. Make screwed joints using machine cut USASI taper pipe threads. Apply a suitable joint compound to the male threads only. Ream the pipe to full inside diameter after cutting. All-thread nipples are not permitted.
- B. Dissimilar Metals. Make joints between copper and steel pipe and equipment using insulating unions or couplings such as Crane Company #1259; EPCO as manufactured by EPCO Sales, Inc.; or an approved equal.
- C. Solder joints.
 - 1. Prior to making joints, cut pipe square and ream to full inside diameter. Clean exterior of pipe and socket. Apply a thin coat of suitable fluxing compound to both pipe and socket, and fit parts together immediately.
 - 2. Heat assembled joint only as required to cause the solder to flow. Run the joint full, slightly beaded on the outside, and wipe to remove excess solder.
 - 3. Use silver brazing alloy or Sil-Fos on refrigerant piping and on underground piping. Use lead free solder on all other copper piping.
- D. Make welded joints as recommended by the standards of the American Welding Society. Ensure complete penetration of deposited metal with base metal. Provide filler metal suitable for use with base metal. Keep inside of fittings free from globules of weld metal. The use of mitered joints is not approved.
- E. Flanged.
 - 1. Prior to installation of bolts, center and align flanged joints to prevent mechanical pre-stressing of flanges, pipe or equipment. Align bolt holes to straddle the vertical, horizontal or north-south centerline. Do not exceed 3/64" per foot inclination of the flange face from true alignment.

2. Use flat-face companion flanges only with flat-faced fittings, valves or equipment. Otherwise, use raised-face flanges.
 3. Install gaskets suitable for the intended service and factory cut to proper dimensions. Secure with manufacturers recommended gasket cement.
 4. Use ANSI nuts and bolts, galvanized or black to match flange material. Use ANSI 316 stainless steel nuts and bolts underground. Tighten bolts progressively to prevent unbalanced stress. Draw bolts tight to ensure proper seating of gaskets.
 5. Use carbon steel flanges conforming to ANSI B16.5 with pipe materials conforming to ASTM A 105 Grade II or ASTM A 108, Grade II, ASTM A 53, Grade B. Use slip-on type flanges on pipe only. Use welding neck type flanges on all fittings. Weld slip-on flanges inside and outside.
 6. Keep flange covers on equipment while fabricating piping. Remove when ready to install in system.
- F. Mechanical Joints: Provide a stuffing box type mechanical joint adapted to use gasket, cast iron gland and bolts. Coat bolts with bitumastic enamel. Use joint parts similar in design to one of the following:
1. Doublex Simplex Joint manufactured by the American Cast Iron Pipe Company, Birmingham, Alabama.
 2. U.S. joints manufactured by the United States Pipe and Foundry Company, Burlington, New Jersey.
 3. Boltite Joint manufactured by the McWane Cast Iron Pipe Company, Birmingham, Alabama.
 4. Flexlamp manufactured by the National Cast Iron Pipe Company, Birmingham, Alabama.

2.3 UNIONS

- A. Use 150 lb. standard (300 lb. WOG) malleable iron, ground joint unions with bronze seat. Provide flanged joints on piping 2-1/2" and larger.
1. Where pipe material of different types join, use a dielectric union. Union shall be threaded, solder or as required for its intended use.

2.4 BRANCH CONNECTIONS

- A. Pipe 2" and Smaller: For threaded piping, use straight size reducing tee. When branch is smaller than header, a nipple and reducing coupling or swagged nipple may be used.
- B. 2-1/2" through 36": For welding piping, when branch size is the same as header size, use welding tee. For threaded branch connections, use 3000 lb. full coupling or Thread-o-let welded to header.

2.5 GASKETS

- A. High Temperature Piping: Provide 1/16" thick ring gaskets of aramid reinforced SBR such as Garlock #3200 or 3400 or equal by Advanced Products and Systems.
- B. Other Piping: Provide ring rubber gaskets, Garlock #7992 or equal by Advanced Products and Systems. Use 1/8" thick cloth reinforced neoprene gaskets. For smaller than 6", use 1/16" thick gasket.

2.6 FLOORS AND CEILING PLATES

- A. Provide chrome-plated floor and ceiling plates around pipes exposed to view when passing through walls, floors, partitions, or ceilings in finished areas; size plates to fit pipe or insulation and lock in place.

2.7 DOMESTIC MANUFACTURE

- A. All piping material, pipe and pipe fittings shall be manufactured in the United States of America.

PART 3 - EXECUTION

3.1 PIPE FABRICATION AND INSTALLATION

- A. Make piping layout and installation in the most advantageous manner possible with respect to headroom, valve access, opening and equipment clearance, and clearance for other work. Give particular attention to piping in the vicinity of equipment. Preserve the required minimum access clearances to various equipment parts, as recommended by the equipment manufacturer, for maintenance.
- B. Cut all pipes to measurement determined at the site. After cutting pipe, remove burrs by reaming. Bevel plain ends of ferrous pipe.
- C. Install piping neatly, free from unnecessary traps and pockets. Work into place without springing or forcing. Use fittings to make changes in direction. Field bending and mitering is prohibited. Make connections to equipment using flanged joints, unions or couplings. Make reducing connections with reducing fittings only.
- D. Install piping without tapping out of the bottom of pipe.

3.2 WELD

- A. Weld and fabricate piping in accordance with ANSI Standard B31.1, latest edition, Code for Pressure Piping.
- B. Align piping and equipment so that no part is offset more than 1/16". Set fittings and joints square and true, and preserve alignment during welding operation. Use of alignment rods inside pipe is prohibited.
- C. Do not permit any weld to project within the pipe so as to restrict flows. Tack welds, if used, must be of the same material and made by the same procedure as the completed weld. Otherwise, remove tack welds during welding operation.
- D. Do not split, bend, flatten or otherwise damage piping before, during or after installation.
- E. Remove dirt, scale and other foreign matter from inside piping before tying into existing piping sections, fittings, valves or equipment.
- F. Bevel ends of ferrous pipe.

3.3 OFFSETS AND FITTINGS

- A. Due to the small scale of drawings, the indication of offsets and fittings is not possible. Investigate the structural and finish conditions affecting the work and take steps required to meet these conditions.
- B. Install pipe close to walls, ceilings and columns so pipe will occupy minimum space. Provide proper spacing for insulation coverings, removal of pipe, special clearances, and offsets and fittings.

3.4 SECURING AND SUPPORTING

- A. Support piping to maintain line and grade, with provision for expansion and contraction. Use approved clevis-type or trapeze-type hangers connected to structural members of the building. Single pipe runs to be supported by approved clevis type hangers. Multiple pipe runs to be supported by approved trapeze type hangers. Do not support piping from other piping or structural joist bridging. Review structural drawings for additional information.
- B. Provide supports both sides and within 12" of each horizontal elbow for pipe 6" and larger.
- C. Support vertical risers with steel strap pipe clamps of approved design and size, supported at each floor. Support piping assemblies in chases so they are rigid and self-supported before the chase is closed. Provide structural support for piping penetrating chase walls to fixtures. On chilled water pipe supports shall be outside the insulation.
- D. Where insulation occurs, design hangers to protect insulation from damage. Pipe saddles and insulation shields, where required, are specified in the appropriate insulation section and are sized in accordance with the schedule on the drawings.
- E. Install trapeze hangers, properly sized, to support the intended load without distortion. Use hangers with 1-1/2" minimum vertical adjustment.
- F. Use electro-galvanized or zinc plated beam clamps if acceptable to the structural engineer, threaded rods, nuts, washers and hangers. All hanger rods shall be trimmed neatly so that no more than 1 inch of excess hanger rod protrudes beyond the hanger nut. Use only on beams as directed by the Structural Engineer.
- G. At outdoor locations, all supports, brackets and structural members shall be hot-dipped galvanized.
- H. Provide hangers within 3' of pipe length from all coil connections.
- I. Support spacing: As recommended by the project structural engineer and support manufacturer, but not more than listed below. Not to exceed spacing requirements of smallest pipe.

Pipe Size	Copper & Steel Max. Support Spacing, Ft.	Cast Iron Max. Support Spacing, Ft.	Minimum Rod Diameter, Inches
1" & smaller	6		3/8
1-1/4" & 1-1/2"	8	5	3/8
2"	10	5	3/8
3"	10	5	1/2
4" & 5"	10	5	5/8
6" and above	10	5	3/4

3.5 PIPE SUPPORTS

- A. Provide P1001 or P 5000 Unistrut metal framing members and appurtenances for pipe support. Hot-dip galvanized members and appurtenances when located outside. Sagging of pipes or supports is not acceptable.
- B. Adjustable clevis hangers shall be used for single pipe supports; Anvil Fig. 260. When oversized clevis is used, a nipple shall be placed over the clevis bolt as a spacer to

assure that the lower U-strap will not move in on the bolt. Provide adjustable clevis with a nut / washer above and below the hanger on the support rod. Ring type clevis hangers are not acceptable.

- C. Provide Anvil Figure 45 galvanized or primed and painted channel assembly for trapeze hangers.

3.6 PIPE SUPPORTS ON ROOF

- A. Support condensate drain pipe on roof with Portable Pipe Hanger Model PP-10 with roller and fully adjustable height throughout pipe run. Base material shall be high density / high impact polypropylene with UV inhibitors and anti-oxidants. Provide with hot dip galvanized rod finish and framing. Nuts and washers shall be hot dip galvanized.

3.7 ANCHORS

- A. Provide anchors as required. Use pipe anchors consisting of heavy steel collars with lugs and bolts for clamping to pipe and attaching anchor braces. Install anchor braces in the most effective manner to secure desired results. Do not install supports, anchors or similar devices where they will damage construction during installation or because of the weight or the expansion of the pipe. When possible, install sleeves in structural concrete prior to pouring of concrete.

3.8 FLOOR PENETRATIONS

- A. At locations where pipe passes through floors, provide watertight concrete curb around penetration.

3.9 PIPE SLEEVES

- A. Sleeves through masonry and concrete construction:
 - 1. Fabricate sleeves of Schedule 40 galvanized steel pipe.
 - 2. Size sleeve large enough to allow for movement due to expansion and to provide continuous insulation.
- B. Sleeves through gypsum wall construction.
 - 1. Fabricate sleeves of 16 gauge galvanized sheet metal.
- C. Sleeves through elevated slab construction.
 - 1. Fabricate sleeves of Schedule 40 galvanized steel pipe with welded center flange in floor.
- D. Extend each sleeve through the floor or wall. Cut the sleeve flush with each wall surface. Sleeves through floors shall extend 2" above floor lines for waterproofing purposes. Slab on grade floors shall not be sleeved except where penetrating waterproofing membrane or insect control is required.
- E. Caulk sleeves water and air tight. Seal annular space between pipes and sleeves with mastic compound to make the space water and air tight.
- F. For sleeves below grades in outside walls, provide Thunderline Link-Seal or Advance Product and System Interlynx, with 316 stainless steel nuts and bolts, with cast iron pressure plate.
- G. Provide chrome plated escutcheon plates on pipes passing through walls, floors or ceilings exposed to view. At exterior walls, stainless steel sheet metal is to be used.

- H. For sleeves through fire and smoke rated walls, seal with a UL through-penetration firestop, rated to maintain the integrity of the time rated construction. Install in accordance with the manufacturer's installation instructions. Comply with UL and NFPA standards for the installation of firestops. Refer to Architectural drawings for all fire and smoke rated partitions, walls, floors, etc.

3.10 ISOLATION VALVES

- A. Provide piping systems with line size shutoff valves located at the risers, at main branch connections to mains for equipment, to isolate central plant, and at other locations.

3.11 DRAIN VALVES

- A. Install drain valves at low points of water piping systems so that these systems can be entirely drained. Install a line size drain valve for pipes smaller than 2" unless indicated otherwise. For pipes 2-1/2" and larger, provide 2" drain valves unless indicated otherwise. Drain valves shall be plugged when not in use and at completion.

3.12 CLEANING OF PIPING SYSTEMS

- A. General cleaning of piping systems. Purge pipe of construction debris and contamination before placing the systems in service. Provide and install temporary connections as required to clean, purge and circulate. Flush the chilled and hot water systems utilizing the filter feeders.
- B. Install temporary strainers at the inlet of pumps and other equipment as necessary where permanent strainers are not indicated. Keep strainers in service until the equipment has been tested, then remove either entire strainer or straining element only. Fit strainers with a line size blow down ball valve and pipe to nearest drain. Blow down strainers, remove and clean as frequently as necessary.
- C. Phase One: Initial flushing of system. Remove loose dirt, mill scale, weld beads, rust and other deleterious substances without damage to system components. Open valves, drains, vents and strainers at all system levels during flushing procedures. Flush until "potable water clear" and particles larger than 5 microns are removed.
- D. Connect dead-end supply and return headers, even if not shown on the drawings, and provide terminal drains in bottom of pipe end caps or blind flanges.
- E. Dispose of water in approved manner.
- F. Phase Two: Cleaning of Piping Systems. Remove, without chemical or mechanical damage to any system component, adherent dirt (organic soil), oil, grease, (hydrocarbons), welding and soldering flux, mill varnish, piping compounds, rust (iron oxide) and other deleterious substances not removed by initial flushing. Chemical shall be equal to Nalco 2578 prepping compound. Insert anti-foam compound as necessary. Circulate for 48 hours or as recommended by the manufacture. Dispose of water in approved manner. Flush system and replace with clean water. Verify compatibility of chemicals used with existing chemical treatment program on remodel projects.
- G. Phase Three: Final flushing and rinsing: Flush and rinse until "potable water clear" and particles larger than 5 microns are removed. Operate valves to dislodge any debris in valve body. Dispose of water in approved manner.
- H. Submit status reports upon completion of each phase of work on each system.

- I. Special requirements, if any, are specified in the sections on each type of piping or in the section on Water Treatment Systems.

3.13 TESTING

- A. Test piping after installation with water hydrostatic pressure of 1-1/2 times operating pressure (150 psig minimum) and carefully check for leaks. Repair leaks and retest system until proven watertight.
- B. Do not insulate or conceal piping systems until tests are satisfactorily complete.
- C. If any leaks or other defects are observed, suspend the test and correct the condition at once. Repeat testing until leaks are eliminated and the full test period is achieved.
- D. The satisfactory completion of testing does not relieve the Contractor of responsibility for ultimate proper and satisfactory operation of piping systems and their accessories.

3.14 PIPE MARKERS

- A. Identify interior exposed piping and piping in accessible chases or plenums with Opti-Code Brady Pressure Sensitive Adhesive Pipe Markers, consisting of pipe marker and direction of flow arrow tape. Clean pipe prior to installation. Background colors of markers, arrows and tape for each type of system shall be the same. Meet ANSI/OSHA standards and clearly identify each system. Provide minimum 2-1/4-inch letters through 4-inch pipe and 4-inch letters for 5-inch pipe and larger.
- B. Identify exterior and mechanical room piping with Snap Around pipe markers through 4-inch pipe and Strap Around markers 5-inch pipe and larger. Pipe markers consisting of pipe marker and direction of flow arrow tape; background colors of markers, arrows and type for each type of system shall be the same. Meet ANSI / OSHA standards and clearly identify each system. Provide minimum 2-1/4-inch letters through 4-inch pipe and 4-inch letters for 5-inch pipe and larger.
- C. Install identification in the following locations:
 - 1. both sides of penetrations through walls, floors and ceilings.
 - 2. Close to valves or flanges.
 - 3. Intervals on straight pipe runs not to exceed 50 feet
 - 4. Apply marker where view is obstructed.
- D. Pipe markers shall meet or exceed the specifications of the ASME A13.1 "Scheme for Identification of Piping Systems".

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SECTION 23 31 13

DUCTWORK

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Duct construction, support and accessories. Dimensions shown on the drawings are free area dimensions.

1.2 RELATED WORK

- A. Division 23 Mechanical
 1. Air Devices.
 2. Insulation.
 3. Fans
 4. Packaged Rooftop Air Conditioners.
 5. Testing, Balancing and Adjusting (TAB) of Environmental Systems.
- B. Division 9 – Finishes, Painting and Color Coding.

1.3 QUALITY ASSURANCE

- A. The intent of ductwork specifications is to obtain superior quality workmanship resulting in an installation that is absolutely satisfactory in both function and appearance. Provide ductwork in accordance with the specifications for each type of service.
- B. An approved contractor for this work under this division shall be:
 1. A specialist in this field and have the personnel, experience, training, skill, and the organization to provide a practical working system.
 2. Able to furnish evidence of having contracted for and installed not less than 5 systems of comparable size and type that have served their owners satisfactorily for not less than 5 years.

1.4 GUARANTEE

- A. Guarantee ductwork for 1 year from the date of substantial completion. The guarantee covers workmanship, noise, chatter, whistling, or vibration. Ductwork shall be free from pulsation under conditions of operation.

1.5 CONTRACTOR COORDINATION

- A. Erect ducts in the general locations shown, but conform to structural and finish conditions of the building. Before fabricating any ductwork, check the physical conditions at the job site and make necessary changes in cross sections, offsets, and similar items, whether they are specifically indicated or not.
- B. Coordinate location of ductwork with structural members and Architectural drawings and requirements.

1.6 SHOP DRAWINGS AND SAMPLES

- A. Submit shop drawings of all ductwork layouts, including enlarged plans and elevations of all air handling equipment, and submit details of duct fittings, including particulars such as gauge sizes, welds, and configurations prior to starting work.

- B. Submit product data and sealing materials to be used.
- C. Submit sound attenuation data.
- D. Submit shop drawings in plan, elevation and sections, and three-dimensional view showing equipment in mechanical equipment areas.

PART 2 - PRODUCTS

2.1 STANDARDS AND CODES

- A. Except as otherwise indicated, sheet metal ductwork material and installation shall comply with the latest edition of SMACNA HVAC Duct Construction Standards. Air distribution devices (such as dampers) included in this specification shall comply with the latest applicable SMACNA Fire, Smoke and Radiation Damper Installation Guide for HVAC Systems and NFPA 90A.

2.2 DUCT MATERIAL AND CONSTRUCTION

- A. Except for the special ducts specified below use lock forming quality prime galvanized steel sheets or coils up to 60" wide. Stencil each sheet with gauge and manufacturer's name. Stencil coils of sheet steel throughout on 10' centers with gauge and manufacturer's name. Provide certification of duct gauge and manufacturer for each size duct.
- B. Rectangular low and medium pressure duct constructed of sheet metal in accordance with the latest edition of SMACNA HVAC Duct Construction Standards.
- C. Low pressure round ducts shall be shop fabricated with snap lock longitudinal seams. Ducts shall be constructed for a minimum of 2" w.g. static pressure.
- D. Kitchen exhaust duct: Welded Black steel, minimum 16 gauge

2.3 DUCT SEALING OF SEAMS AND JOINTS

- A. Follow seal classification as indicated in Table 1-2 of SMACNA "HVAC AIR DUCT LEAKAGE TEST MANUAL". Use seal class A for 4" w.g. static. All longitudinal and transverse joints and seams shall be sealed by use of a fireproof, non-hardening, and non-migrating elastomeric sealant. With the exception of continuously welded joints and machine made spiral lock seams, joints and seams made air tight with duct sealer.
 1. Indoor applications – Foster 32-14.
 2. Outdoor applications – Foster 32-17.

2.4 FLEXIBLE DUCT LOW PRESSURE

- A. Construction:
 1. Continuous galvanized spring steel wire helix, with reinforced metalized cover
 - a. The fabric shall be mechanically fastened to the steel helix without the use of adhesives.
 2. UL 181 Class I air duct label.
 3. Reinforced vapor barrier jacket.
 4. Rated for use at system pressure (6" wc minimum).
 5. Flexible duct connections from lateral taps to variable volume boxes or terminal boxes shall be rated at twice the maximum pressure rating of the medium pressure system.
- B. Fire hazard classification:
 1. Flame spread rating 25 maximum.

2. Smoke developed rating 50 maximum.
- C. Thermal characteristics:
1. R-6 BTU/hr/sq. ft./°F (when located in a conditioned plenum).
 2. R-8 BTU/HR/Sq.Ft./°F (when located in an unconditioned plenum).
 3. 2" minimum wall thickness insulation with 1" overlap.
- D. Acceptable manufacturers:
1. Flexmaster.
 2. Hart & Cooley.
 3. Omniair.
 4. Peppertree Air Solutions.

2.5 FIRE DAMPERS

- A. Fire dampers for required wall ratings that are 95% minimum free area. Provide Type B or Type C UL dampers for low, medium and high-pressure rectangular, square or round ducts. Dampers shall be activated by a fusible link designed to react at 165°F. Install per manufactures recommendations to provide a UL assembly. Provide sealed sleeve to meet desired leakage performance.
- B. Acceptable Manufacturers:
1. Ruskin
 2. Prefco Products
 3. Air Balance
 4. Greenheck, Inc.
 5. Nailor Industries
 6. Pottoroff

2.6 WALL LOUVERS

- A. Refer to schedule on drawings. Coordinate with Architectural Drawings.
- B. All louver frames shall be a minimum of 0.08" extruded aluminum. All blades shall be a minimum of 0.081" extruded aluminum. Beginning point of water penetration at 0.01 oz/sq.ft. Shall be a minimum of 800 ft/min.
- C. Provide all louvers with removable aluminum bird screen with 1/4" mesh.
- D. Louvers shall be AMCA-550 tested and approved.
- E. Acceptable manufacturers:
1. American Warming and Ventilation
 2. Arrow
 3. Greenheck
 4. NCA
 5. Pottorff
 6. Ruskin

2.7 STORM SHELTER WALL LOUVERS

- A. Refer to schedule on drawings. Coordinate with Architectural Drawings.
- B. All louver frames shall be a minimum of 0.08" extruded aluminum. All blades shall be a minimum of 0.081" extruded aluminum. Beginning point of water penetration at 0.01 oz/sq.ft. Shall be a minimum of 800 ft/min.
- C. Provide all louvers with removable aluminum bird screen with 1/4" mesh.

- D. Louver performance shall be certified in accordance with the AMCA 511 Certified Ratings Program for AMCA 500-L Air Performance and Water Penetration and shall be licensed to bear the AMCA seal.
- E. Louvers shall be UL Classified (Wind-storm Rated) and shall be tested in accordance with the ICC 500-2014 debris impact standard of a 15 lb. 2 x 4 traveling at 100 mph as per the requirements indicated within the FEMA 361 construction guidelines for a FEMA 361 or FEMA 320 compliant storm shelter or safe room.
- F. Louvers shall be capable of withstanding positive or negative wind pressure loads up to 250 psf when installed in accordance with the manufacturer's published installation instructions.
- G. Acceptable manufacturers:
 1. Ruskin (XP500)
 2. United Enertech (FEMA-5)
 3. Greenheck (AFL-501)
 4. Pottorff (XAV-505)
 5. Airolite (AFG501)

2.8 DUCT LINING

- A. Duct lining shall be 1" thick, 1-1/2 lb. density, flexible lining coated on the air stream side to reduce attrition. Liner shall be Schuler Lina-Coustic, Certain-Teed Ultralite, or equal meeting requirements of NFPA 90-A. Provide I.A.Q. rated liner.

2.9 CONTROL DAMPERS

- A. Opposed blade dampers for 2-position and modulating control. Construct frames of 13-gauge galvanized sheet metal with provisions for duct mounting. Damper blades not exceeding 8" in width, of corrugated-type construction, fabricated from two sheets of 22-gauge galvanized sheet metal spot-welded together or a single 16-gauge sheet. Make bearings of nylon or oil-impregnated, sintered bronze. Make shafts of 1/2" zinc-plated steel. Blades suitable for high velocity performance. Construct damper so that leakage does not exceed 1/2% based on 2000 fpm and 4" static pressure. Provide replaceable resilient seals along top, bottom and sides of frame and along blade edge. Submit leakage and flow characteristics data with shop drawings. Linkage shall be concealed out of the air stream within damper frame to reduce pressure drop and noise.

- B. Acceptable Model is Ruskin Model CD60.

2.10 VOLUME DAMPERS

- A. Manual balancing dampers that meet or exceed the following minimum construction standards:
 1. Frame 16-gauge.
 2. Blades 16-gauge.
 3. Bearings corrosion resistant.
 4. Concealed linkage.
 5. Opposed blade dampers.
- B. Acceptable manufacturer:
 1. Ruskin Model MD-35 or approved equal, by.
 2. Arrow.
 3. American Warming and Ventilating.
 4. Nailor Industries.
 5. Pottorff.

2.11 DIFFUSER FITTINGS LOW PRESSURE TAPS

- A. Fitting shall meet or exceed the following minimum construction standards:
 - 1. Conical with a base diameter two inches larger than the tap diameter.
 - 2. Construct fitting and damper of galvanized steel in accordance with ASTM A 527, G90 finish.
 - a. Fitting with a 3/16-inch high stop bead approximately 2-1/2-inches from the discharge end of the fitting.
 - b. Provide the fitting with a butterfly damper, damper rod, end bearings and heavy duty locking quadrant.
 - c. Size the length of the straight section of the fitting to match the damper blade diameter. Center the damper blade in the straight section.
 - 3. Match the fitting body gauge to the SMACNA duct gauge, but not less than:
 - a. Through 8 inches: 26 gauge; Damper blade 22 gauge.
 - b. 10 inches and 12 inches: 24 gauge; Damper blade 22 gauge.
 - c. 14 inches and 16 inches: 22 gauge; Damper blade 22 gauge.
 - d. 18 inches and 20 inches: 20 gauge; Damper blade 20 gauge.
 - 4. Fasten damper blade to a 3/8 X 3/8 continuous square rod with minimum (2) galvanized U-bolts.
 - 5. Support the damper rod to the fitting with airtight nylon end bushings / bearings.
 - 6. Provide the damper with a self-locking regulator and handle.
 - 7. Provide a 2" sheet metal stand-off to extend the regulator.
 - 8. Flex duct grip area – 2 inches behind retaining bead.
 - 9. Flex duct retaining bead – 1 inch from end.
 - 10. Conical length of at least 3 inches.
 - 11. Barrel length of at least 9 inches.

2.12 AUXILIARY DRAIN PANS

- A. Galvanized steel, same gauge and same bracing or cross breaks as a duct with same dimensions. Sides of pan turned up to 1-1/2", all joints soldered watertight. Pan is to be large enough to complete cover drip lines of unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Use construction methods and requirements as outlined in SMACNA HVAC Duct Construction Standards as well as SMACNA Balancing and Adjusting publications, unless indicated otherwise in the specifications. Refer to details on the drawings for additional information.
- B. Reinforce ducts in accordance with recommended construction practice of SMACNA. Provide additional reinforcement of large plenums as required to prevent excessive flexing and or vibration.
- C. Cross break or bead sheet metal for rigidity, except ducts that are 12" or less in the longest dimension.
- D. Where ducts pass through walls in exposed areas, install suitable escutcheons made of sheet metal angles as closers.
- E. At locations where ductwork passes through floors, provide watertight concrete curb around penetration.
- F. Support ducts where passing through floors with galvanized steel structural angles of adequate bearing surface.

- G. Metal or lined ductwork exposed to view through grilles, registers, and other openings shall be painted flat black. Do not install grilles, registers, or similar items until painting is complete.
- H. Fire Dampers shall be installed per manufacturer's recommendations to create a UL rated assembly.
- I. Install end bearing at all location where damper shaft penetrates duct wall.
- J. Clean duct to remove accumulated dust. Ducts shall be closed on ends between phases of fabrication to assure that no foreign material enters the ducts.

3.2 DUCTWORK

- A. Construct rectangular ducts and round ducts in accordance with the latest SMACNA HVAC Duct Construction Standards. Use the static pressure specified on the air handling unit schedule or fan schedules as a minimum for duct construction. All ductwork between the variable volume air handling units and the terminal units shall be constructed to the medium pressure ductwork specification.
- B. Provide adjustable, galvanized splitter-dampers, pivoted at the downstream end with appropriate control device at each supply duct split.
- C. For branch ducts wider than 18", and when shown on drawings provide extractors with an appropriate control device at each rectangular zone or branch supply duct connection. Provide controllers for extractors. Branch ducts shall have a 45° angle in the direction of flow. Do not provide extractor at branch ducts to sidewall registers where the registers are within 10 feet of the main duct.
- D. Shop manufactured curved blade scoops may be used for branch duct takeoffs up to 18" wide. Taper scoop blade to the end, to prevent any sagging that may cut into, or damage duct liner if specified during operation.
 - 1. Construct shop manufactured scoops and splitter blades of galvanized sheet metal 2 full gauges heavier than equivalent sheet metal gauge of branch duct (up to 16 gauge).
 - 2. Check extractors, scoops and splitter blades thoroughly for freedom of operation. Oil bearing points before installing.
- E. Use pushrod operator with locking nut and butt hinges assembly.
- F. Provide opposed-blade volume dampers with an appropriate control device in each of the following locations:
 - 1. Return air ductwork
 - 2. Outside air branch duct
 - 3. Exhaust branch duct
 - 4. Exhaust connections to hoods except kitchen grease hoods or equipment
 - 5. In each zone at multi-zone unit discharge installed downstream of duct mounted re-heat coils
 - 6. At each outside air and return air duct connection to plenum of constant volume units
 - 7. At discharge side of constant volume boxes
 - 8. Where otherwise indicated or required for balancing coordinate location of additional dampers required by TAB Contractor.
 - 9. Provide multi-blade dampers when blade width exceeds 12". Provide end bearing where damper shaft penetrates duct wall.

- G. Elbows:
1. Rectangular: Where square elbows are shown, or are required for good airflow, provide and install single-wall or airfoil turning vanes. Job-fabricated turning vanes, if used, shall be single-thickness vanes of galvanized steel sheets of the same gauge metal as the duct in which they are installed. Furnish vanes fabricated for the same angle as the duct offset. The use of radius elbows with a centerline radius of not less than 1-1/2 times the duct width may be provided in lieu of vaned elbows where space and air flow requirements permit.
 2. Round Oval Duct. Provide elbows with a centerline radius of 1-1/2 times the duct diameter or duct width. For round ducts, furnish smooth elbows or 5 piece, 90° elbows and 3 piece, 45° elbows.
- H. For control devices concealed by ceilings, furring, or in other inaccessible locations, furnish extension rods and appropriate recessed-type Young regulators, mounted on the surface of the ceiling or the furring, unless specified, or shown otherwise. Provide with chrome plated cover plates. Use only one mitered gear set for each control device.
- I. Install streamline deflectors at any point where dividing a sheet metal duct around piping or where other such obstruction is permitted. Where such obstructions occur in insulated ducts, fill space inside streamliner and around obstructions with glass fiber insulation.
- J. Insulated Flexible Duct:
1. Install in accordance with manufacturer's instructions, and the terms of its UL listing. Duct shall not exceed 6' in length. Make connections by use of sheet metal collars and stainless steel circular screw clamps. Clamps shall encircle the duct completely and be tightened with a worm gear operator to the point that will provide an airtight connection without unnecessary deformation of the duct. Provide one clamp on flexible duct and one clamp on external insulation. Vapor barrier jacket shall be tucked inside to conceal insulation material.
 2. Construct bends over 45° with sheet metal elbows.
- K. Duct Supports:
1. Horizontal ducts up to 40". Support horizontal ducts up to and including 40" in their greater dimension by means of #18 U.S. gauge galvanized iron strap hangers attached to the ducts by a minimum of two locations per side by means of screws, rivets or clamps, and fastened to inserts with toggle bolts, beam clamps or other approved means. Place supports on at least 8' centers. Use clamps to fasten hangers to reinforcing on sealed ducts.
 2. Horizontal ducts larger than 40". Support horizontal ducts larger than 40" in their greatest dimension by means of hanger rods bolted to angle iron trapeze hangers. Place supports on at least 8' centers in accordance with SMACNA Standards.
 3. Support vertical ducts where they pass through the floor lines with 1-1/2" x 1-1/2" x 1/4" angles for ducts up to 60". Above 60", the angles shall be increased in strength and sized on an individual basis considering space requirements.
 4. Supports shall be suspended from structural or by independent support. Do not support from structural bridging. Upper attachments should be selected with a safety factor of 4 or 5 times actual load conditions and subject to Engineers approval. Double wrap straps over open web of joist.
- L. Branch connections for medium pressure ductwork shall be made with a conical lateral. Field installed conical branch ducts shall be minimum 20-gauge galvanized sheet metal, "Everdur" welded and coated with "Galvabar".

3.3 FLEXIBLE CONNECTIONS

- A. Where ducts connect to fans or air handling units that are not internally isolated, make flexible airtight connections using "Ventglas" fabric. The fabric shall be fire-resistant, waterproof and mildew resistant with a weight of approximately 30 ounces per square yard. Provide a minimum of 1/2" slack in the connections, and a minimum of 2-1/2" distance between the edges of the ducts. Also, provide a minimum of 1" slack for each inch of static pressure on the fan system. Fasten fabric to apparatus and to adjacent ductwork by means of galvanized flats or draw bands. Where connections are made in outdoor locations, seal fabric to metal with mastic.

3.4 DUCT LINING

- A. Install glass fiber acoustical lining where shown on drawings. Secure to duct surfaces with Foster 85-62 / 85-60 or Childers CP-125-1 / CP-127 adhesive and sheet metal fasteners on 12" centers. Coat exposed edges and leading edges of cross-joints with adhesive.
- B. Provide metal nosing that is either channeled or "Z" profiled or are integrally-formed from the duct wall securely installed over transversely oriented liner edges facing the air stream at fan discharge and at any interval of lined duct preceded by unlined duct.
- C. Refer to Insulation & Liner Detail on drawings for locations requiring liner to be installed.
- D. Do not install liner in multi-zone unit ductwork.

3.5 SEALING OF SEAMS AND JOINTS

- A. Seal supply, return, exhaust and outside air duct systems.

3.11 KITCHEN EXHAUST DUCT

- A. All material and fittings shall be minimum 16 gauge, coated black steel to prevent rusting. All seams and joints in the kitchen exhaust duct, and penetrations of the hood enclosure to its lower outermost perimeter that directs and captures grease-laden vapors and exhaust gases shall have a liquid tight continuous external weld. All ducts shall be installed without forming dips or traps that might collect residues. Provide 18" x 18" or equal area at each elbow and as required for cleaning access, in direction of air flow. UL Listed access panel shall be located on the vertical wall of the duct 1-1/2" from the bottom of duct and shall be fitted with two handles, grease and air tight fitting access door and latch. All interior surfaces of ducts shall be accessible for cleaning and inspection purposes. Duct shall maintain minimum 1/4" per lineal foot slope to the exhaust hood. Provide duct over lay at the roof curb for a complete seal. Install kitchen exhaust system per local authority. In the absence of a local authority, the requirements of the Uniform Mechanical Code and NFPA 96 shall govern.

3.6 CONNECTIONS TO LOUVERS

- A. Make watertight connections to all louvers. Ductwork behind louver shall have watertight soldered joints for a minimum of three feet and be sloped to bottom of louver. Lap duct to be over bottom louver blade where possible.
- B. Where plenums are installed on inside of louver, construct such that bottom of plenum will lap over bottom blade of louver to drain any water that may enter.

3.7 PLENUMS

- A. Construct plenums with galvanized steel framing members and galvanized sheet steel, cross braced and rigidly braced with galvanized angles. Gauges and bracing shall conform to SMACNA recommendations for ductwork of like sizes. Openings for fans,

access doors, etc., shall be framed with galvanized steel angles.

3.8 B. Provide access doors.
AUXILIARY DRAIN PANS

A. Where coils that have a condensate drain are located above ceiling.

3.9 TESTING OF LOW PRESSURE DUCTWORK

A. Test ductwork for leaks before concealing. Maximum allowable leakage is 5% of total airflow.

B. Provide equipment necessary for performing tests, including rotary blower large enough to provide required static pressure at allowed CFM quantity, certified orifice section with proper papers, traceable serial numbers and pressure vs CFM leakage rate scale, U-tube gauge board complete with cocks, tubing, and inclined manometer for leakage rates.

C. Mains: Test mains after risers and branches are tied in and all equipment set. Close runout connections and place fan in operation. Provide pressure in mains at 1-1/2 times design pressure. Visually inspect joints. Repair leaks detected by sound or touch. Release mains for completion after joints are tight.

D. Ductwork down stream of terminal boxes, return, exhaust, and outside air ducts are to be visually inspected.

END OF SECTION

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SECTION 23 34 16

FANS

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Furnish and install fans, including centrifugal, axial and propeller types, with supplemental equipment.

1.2 RELATED WORK

- A. Division 23 Mechanical:
 - 1. Ductwork.
 - 2. Vibration Isolation.
 - 3. Air Balance.
 - 4. Electrical Provisions of Mechanical Work.

1.3 PERFORMANCE

- A. Provide fan type, arrangement, rotation, capacity, size, motor horsepower, and motor voltage as shown. Fan capacities and characteristics are scheduled on the drawings. Provide fans capable of accommodating static pressure variations of +10% of scheduled design at the design air flow.
- B. Rate fans according to appropriate Air Moving and Conditioning Association, Inc. (AMCA), approved test codes and procedures. Supply fans with sound ratings below the maximums permitted by AMCA Standards. All fans provided must be licensed to bear the Certified Ratings Seal.
- C. Statically and dynamically balance all fans.
- D. Motors shall be sized so that they do not operate within the motor service factor.
- E. Fans shall be capable of 120% of the scheduled air capacities.
- F. All static pressures shown on schedules are external to fans. Manufacturer shall add damper and accessory losses to scheduled value before selecting fan.

1.4 SUBMITTALS

- A. Submit fan performance curves with system operating point plotted on curves.
- B. Submit manufacturer's printed installation instructions.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Cook.
- B. Greenheck.
- C. Penn Barry Ventilator.

D. Twin City Fans

2.2 PROTECTIVE COATINGS

- A. Manufacturer's Standard. Apply to fans, motors and accessories, the manufacturer's standard prime coat and finish, except on aluminum surfaces or where special coatings are required.
- B. Galvanizing. After fabrication of the parts, hot-dip coat surfaces that require galvanizing. Where galvanizing is specified, a zinc coating may be used. After fabrication, apply the zinc coating and air-dry the coating to 95% pure zinc. Acceptable zinc coatings include Zincilate, Sealube, Amercoat, Diametcoat, or an approved equal.

2.3 SUPPLEMENTAL EQUIPMENT

- A. Motor Covers. Provide weatherproof motor covers for installations out of doors. Apply the same finish as used on the fan.
- B. Belt Drives:
 - 1. Unless otherwise specified for belt-driven fans, equip the fan motors with variable pitch sheaves. Select the sheave size for the approximate midpoint of adjustment and to provide not less than 20% speed variation from full open to full closed. Size drives for 150% of rated horsepower. Key the fan sheave to the fan shaft.
 - 2. Nonadjustable motor sheaves may be used for motor sizes over 15 horsepower, at the Contractor's option. However, if changing a nonadjustable sheave becomes necessary to produce the specified capacity, the change must be made at no additional cost.
 - 3. Provide belt guards and apply the same finish as used on the fan.
 - 4. Oil and heat resistant, nonstatic type belts.
 - 5. Bearings shall be designed and individually tested specifically for use in air handling applications. Construction shall be heavy duty, regreasable, ball type, in a pillow block, cast iron housing, selected for a minimum L50 life in excess of 200,000 hours at maximum catalog operating speed.
- C. Safety Disconnect Switch: Provide a factory-wired to motor, safety disconnect switch on each unit.
- D. Relief Vents and Air Inlets: Provide vents and inlets with aluminum frames and 1/2" mesh, galvanized bird screens. Include dampers where shown.
- E. Prefabricated Roof Curbs: Furnish prefabricated roof curbs as detailed. The minimum height is 14". Include a resilient pad on each roof curb so the equipment can be mounted on the top flange for proper seal. Coordinate roof slope and curb to ensure equipment is installed in level position. Provide double shell to protect insulation from damage.
- H. All fans are to be provided with a durable, deep etched, .025" thick, factory installed aluminum identification plate with the following information. Plates are to be furnished with four mounting holes.
 - 1. Fan mark as indicated on the Contract Drawings.
 - 2. Serial number.
 - 3. Model number.
 - 4. Capacity (CFM) and static pressure.
 - 5. Motor HP.
 - 6. Motor Amps.
 - 7. Manufacturer.

8. Motor phase.
 9. Number of Belts/Make/Size.
 10. Motor volts.
- I. Utility Vent Set Fans, provide minimum ¾ inch threaded coupling drain connection at lowest point of housing.

2.4 VENTILATION AND EXHAUST FANS

- A. Provide the ventilation and exhaust fans shown on the drawings.
- B. Provide each motor with internal overload protection.
- C. Provide each belt driven fan with approved, totally enclosed belt guard.
- D. Provide approved safety screen where inlet or outlet is exposed.
- E. Provide duct flanges where required for connections.
- F. Furnish kitchen hood exhaust fans with vented curb extension that meets NFPA 96, cleanout port, grease tap, curb seal, drain connection and hinge kit.
- G. Furnish supply fans with 1" aluminum, washable filter section.

2.5 ROOFTOP VENTILATION AND EXHAUST SYSTEMS

- A. Provide the rooftop ventilation and exhaust systems shown on the drawings.
- B. Provide each motor with internal overload protection.
- C. Components:
 1. Aluminum, stainless steel or plastic coated bird guard.
 2. Screws and fasteners of stainless steel or nonferrous material.
 3. All aluminum construction unless indicated otherwise on fan schedule.
- D. Welded construction, corrosion resistant fasteners, minimum 16 gauge marine alloy aluminum.
- E. Aluminum base shall be continuously welded curb cap corners.

2.6 GRAVITY ROOF-TOP INTAKE AND RELIEF VENTS

- A. Provide the rooftop intake and relief vent systems shown on the drawings.
- B. Provide with aluminum, stainless steel or plastic coated bird guard.
 1. Screws and fasteners of stainless steel or nonferrous material
 2. All aluminum construction
- C. Welded construction, corrosion resistant fasteners, minimum 16-gauge marine alloy aluminum.
- D. Aluminum base shall be continuously welded curb cap corners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fans according to the manufacturer's instructions and in the locations shown on the drawings. Ensure fan location is installed at minimum distance from roof edge to meet code requirements.
- B. Do not operate fans or fan powered devices for any purpose until ductwork is clean, filters in place, bearings lubricated and the fan has been run under observation.
- C. Roof mounted fans and gravity roof-top intake and relief vents shall be secured to the curb with stainless steel lag screws at a minimum of 6-inches on center. Follow manufacturer's installation instructions if they are more stringent. Install roof mounted equipment in a level position. Units shall be seated on properly sized curb. Gap between base of the fan and top of the curb shall be sealed with neoprene 1" x ¼" gasket. Gasket shall be glued or attached with pressure sensitive adhesive.
- D. Install curbs and equipment in level position.
- E. Ceiling mounted in-line centrifugal blowers
 - 1. Shall be suspended from structure with 1/2-inch zinc plated all-thread rods secured to structure.
 - 2. Provide sub-structure where required.
 - 3. Mount bottom of fan no more than 18-inches above the finished ceiling height.

3.2 EXTRA MATERIALS

- A. Provide two sets of belts for each fan, not including the set installed on the fans. Tag set to identify fan.

END OF SECTION

SECTION 23 37 13

AIR DEVICES

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Furnish and install air distribution devices, including grilles, diffusers, registers, dampers, and extractors.

1.2 RELATED WORK

- A. Division 23 Mechanical.
 - 1. Ductwork.
 - 2. Air Balance.
 - 3. Electrical Requirements for Mechanical Work.

1.3 COOPERATION WITH OTHER TRADES

- A. Coordinate this work with work under Division 26 Electrical, to ensure that intended functions of lighting and air systems are achieved.

1.4 SUBMITTALS

- A. Submit product data for outlets, grilles, registers, control devices, and similar equipment for review prior to placement of purchase order.
- B. Submittal shall include performance sheet for each air device type. Performance sheet shall include NC levels, throw, and total pressure loss at various air flows.

1.5 FINISHES

- A. Paint exposed devices with factory standard prime coat, or factory finish coat, as specified.

PART 2 - PRODUCTS

2.1 DIFFUSERS, GRILLES AND REGISTERS - Refer to Drawing Schedule.

2.2 ACCEPTABLE MANUFACTURERS

- A. Titus.
- B. Krueger.
- C. Nailor Industries.
- D. Price.
- E. Metal-Aire.

2.3 ACCESSORIES

- A. Supply Grille Extractors. Provide supply grilles with an air control device capable of positively regulating the volume of air extracted from the supply duct.

Select extractors similar to Titus Model AG25, tight-closing in the minimum position. Include a key-operated or worm-gear adjusting mechanism to facilitate positioning from the grille opening. Where adjustment is not accessible at the grille opening, provide a square control rod equipped with a locking quadrant.

- B. Mounting Frames. Provide each grille or register not equipped with a removable core with a companion, all-purpose mounting frame constructed like grille frame to facilitate installation and removal of the grille or register without marring adjacent mounting surfaces.
 - 1. Furnish frames with 1/2" thick sponge rubber gasket to prevent air leakage.
 - 2. Provide a frame that neatly fits the grille. Mounting frames will not be required for grilles or registers mounted directly on exposed ductwork.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Do not install ceilings adjacent to fixtures until installation of fixtures, air supply assemblies, return-air blank-off strips and flexible duct have been approved. Remove and reinstall any part of the installation found incorrect.

3.2 INSTALLATION

- A. Louvered diffuser outlets mount tight against the ceiling. Fasten outlets to ductwork with sheet metal screws. For perforated diffusers, attach the frame assembly by a concealed hinge assembly to an outer frame compatible with the type of ceiling on which the diffuser is installed.

END OF SECTION

SECTION 23 74 16

PACKAGED MAKEUP AIR DIRECT GAS FIRED FURNACE WITH COOLING

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Provide and install a integral Direct Gas-Fired heating with cooling. Integral cooling source shall be Packaged DX cooling Airflow arrangement shall be Outdoor Air only. Each unit shall be constructed in a horizontal configuration.

1.2 RELATED WORK

- A. Division 23 Mechanical
 1. Ductwork.
 2. Air Balance.
 3. Electrical provisions for mechanical work.
 4. Air Filtration.
 5. Vibration Isolation.

1.3 PERFORMANCE

- A. As scheduled on drawings.

1.4 SUBMITTALS

- A. Manufacturer's certified supply air, cooling and heating capacity data with system operating conditions
- B. Submit manufacturer's installation, start-up and service instructions.
- C. Submit recommended clearance dimensions for air flow and service.
- D. Submit coordination drawings as specified. Consideration shall be given to adjacent structures and their effect on air flow patterns.
- E. Submit internal wiring diagram of Control Center
- F. Estimated gross weight of each installed unit.
- F. Submit sequence of operation in narrative form.
- G. Mark-up a copy of the specifications indicating in the margin of each paragraph the following:
COMPLY, DO NOT COMPLY, NOT APPLICABLE.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Accurex.
- B. CaptiveAire.
- C. Halton.

2.2 CABINET

- A. Materials: Formed, double wall insulated metal cabinet, fabricated to permit access to internal components for maintenance.
1. Outside casing: 18 gauge, galvanized (G90) steel meeting ASTM A653 for components that do not receive a painted finish. Pre-painted components as supplied by the factory shall have polyester urethane paint on 18 gauge G60 galvanized steel. Base rail is 12 gauge, galvanized (G90) steel.
 2. Internal Assemblies: 24 gauge galvanized (G90) steel except for motor supports which shall be minimum 14 gauge galvanized (G90) steel.
- B. Cabinet Insulation: Comply with NFPA 90A and NFPA 90B and erosion requirements of UL 181.
1. Materials: Fiberglass insulation. If insulation other than fiberglass is used, it must also meet the Fire Hazard Classification shown below.
 - a. Thickness: 1 inch (25 mm)
 - b. Fire Hazard Classification: Maximum flame spread of 25 and smoke developed of 50, when tested in accordance with ASTM C 411.
 - c. Location and application: Floor of each unit shall be insulated with fiberglass insulation. Full interior coverage from "Cooling on".
 - d. Access panels: Unit shall be equipped with insulated hinged access panels to provide easy access to all major components. Access panels shall be fabricated of 18 gauge galvanized G90 steel.
 - e. Blower assembly consists of an electric motor and a belt driven, double width, and double inlet forward curve blower. Assembly shall be mounted on heavy gauge galvanized rails and further mounted on minimum 1.125 inch thick neoprene vibration isolators.
- C. Control center / connections:
1. Unit shall have an electrical control center where all high and low voltage connections are made. Control center shall be constructed to permit single-point high voltage power supply connections.
- D. Direct Gas-Fired Furnace:
1. Unit shall be factory assembled, piped, and wired. Direct gas-fired system will be 92% efficient while supplying a burner that is capable of providing 25:1 turndown. Unit will utilize a draw through design and incorporate adjustable burner baffles plates for field adjustments. Unit will have a EconomyPilot ignition system.
 2. Burner construction shall consist of a cast aluminum burner manifold and 400 series stainless steel mixing plates. No air from inside the space shall be allowed to pass across the burner at any time. Flame sensing shall be provided by a flame rod. Burner control shall have a digital coded fault indicator capable of storing the last five faults.
 3. Shall be equipped for operation on Natural gas with a maximum rated inlet gas pressure of 1/2 PSI.
 4. Burner control option to include the following: Discharge temperature.
 5. Shall include the following safety controls:

- a. Manual Reset, High Limit Switch: Main gas valve closes if high-limit temperature is exceeded.
 - b. Dual safety shutoff valves shall be provided that do not exceed 120 VAC control signals.
 - c. FM Global Requirements: Includes high and low gas pressure switches and visual indication gas valves.
- E. Condensate drain pan: Drain Pan shall be an integral part of the unit whenever a cooling option is included. Pan shall be formed of welded austenitic stainless steel sheet material and provided with a welded stainless steel drain connection at the front for connection to a P trap. Drain pan shall be double-pitched, sloped in opposite directions to provide positive draining. Drain connector shall be sealed at penetration through cabinet wall.
- F. P trap: If the unit is equipped with a condensate drain pan, contractor shall provide, or fabricate, and install an appropriate P trap, in accordance with all local and area codes and Best Practices.
- G. Packaged DX: Unit shall be equipped with a Packaged DX system to include compressor(s), evaporator and condenser coil(s), condenser fans, and all appurtenant controls as specified elsewhere in this section. The Packaged DX system is to be an integral module, incorporated into the unit. Stand-alone Packaged DX systems that are connected to the unit, or systems that require hardware or equipment that is not integral to the unit are not acceptable.
- H. Motorized Inlet Air Dampers: to be of low leakage type and shall be factory installed.
- I. Sensors are considered to be part of various optional operational modes or device controllers and are to be factory supplied and installed as specified by the A/E.
- J. Curb Assembly: A curb assembly shall be made of galvanized steel provided by the factory for field assembly and installation as part of this division. The curb shall include a duct adapter for supply air. The installing contractor shall be responsible for coordinating with roofing contractor to ensure curb unit is properly flashed to provide protection against weather/moisture penetration. Contractor shall provide and install appropriate insulation for the curb assembly.

2.4. BLOWER

- A. Blower section construction, Supply Air: Belt drive motor and blower shall be assembled onto a minimum 14 gauge galvanized steel platform and must have neoprene vibration isolation devices, minimum of 1-1/8 inches thick.
- B. Blower assemblies: Shall be statically and dynamically balanced and designed for continuous operation at maximum rated fan speed and horsepower.
- C. Centrifugal blower housing: Formed and reinforced steel panels to make curved scroll housing with shaped cutoff.
- D. Forward curved blower (fan) wheels: Galvanized or aluminum construction with inlet flange and shallow blades curved forward in direction of airflow. Mechanically attached to shaft with set screws.

- E. Blower section motor source quality control: Blower performance shall be factory tested for flow rate, pressure, power, air density, rotation speed and efficiency. Ratings are to be established in accordance with AMCA 210, "Laboratory Methods of Testing Fans for Rating".

2.5. MOTORS

- A. General: Blower motors greater than 3/4 horsepower shall be "NEMA Premium" unless otherwise indicated. Compliance with EPA's minimum energy-efficiency standards for single speed ODP and TE enclosures is not acceptable. Motors shall be heavy-duty, permanently lubricated type to match the fan load and furnished at the specified voltage, phase, and enclosure.

2.6. UNIT CONTROLS

- A. The unit shall be constructed so that it can function as a stand-alone heating and cooling system controlled by a factory-supplied remote panel, thermostats and sensors or it can be operated as a heating and cooling system controlled by a Building Management System (BMS).
- B. Variable Frequency Drive (VFD): Unit shall have factory installed variable frequency drives for modulation of the blower motors. The VFDs shall be factory-programmed for unit-specific requirements and shall not require additional field programming to operate.
- C. Sensors to be provided with the unit:
 - 1. Heating Inlet Air Sensor.
 - 2. Cooling Inlet Air Sensor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install according to manufacturer's recommendations and as shown on drawings.
- B. Unit is to be provided with a through-the-bottom service connection accessory package and must be used for electrical connections to unit. Use bulkhead connectors to make a waterproof connection.
- C. Seal all duct connections to roof curb for air tight connection. Install a 90 degree flanged ductwork connection to the roof curb. Provide and install gasketing around duct flanges. Provide and install gasketing around outer edge of roof curb.

3.2 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory authorized service representative to inspect field assembled components and equipment installation, to include electrical and piping connections. Report results to A/E in writing. Inspection must include a complete startup checklist to include (as a minimum) the following: Completed Start-Up Checklists as found in manufacturer's IOM.

3.3 STARTUP

- A. Provide the services of a factory trained service technician employed full time by the unit manufacturer to start-up the system, or manufacturer's factory authorized representative under the supervision of the factory trained service technician. Upon completion of the installation, the system shall be started and commissioned by the manufacturer's factory authorized representative who will verify a complete fully functional system. The factory authorized representative will verify that accessories are installed and performing the specified functions. (Contractor startup is unacceptable.)
- B. The written startup report shall be provided to the owner and engineer upon completion.

3.4 DEMONSTRATION AND TRAINING

- A. Engage a factory authorized service representative to train owner's maintenance personnel to adjust, operate and maintain the entire Make-Up Air unit. Refer to Division 01 Section Closeout Procedures and Demonstration and Training.

END OF SECTION

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SECTION 23 81 18

SINGLE PACKAGE ROOFTOP AIR CONDITIONERS (100% Outside Air)

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Provide and install a single-package, single-zone, electric air conditioner with gas-fired heat for rooftop application.

1.2 RELATED WORK

- A. Division 23 Mechanical
 1. Ductwork.
 2. Air Balance.
 3. Electrical provisions for mechanical work.
 4. Air Filtration.
 5. Vibration Isolation.

1.3 PERFORMANCE

- A. As scheduled on drawings.

1.4 SUBMITTALS

- A. Manufacturer's certified capacity data.
- B. Submit manufacturer's installation, start-up and service instructions.
- C. Submit recommended clearance dimensions for air flow and service.
- D. Submit coordination drawings as specified. Consideration shall be given to adjacent structures and their effect on air flow patterns.
- E. Submit internal wiring diagram of Control Center.
- F. Submit sequence of operation in narrative form.
- G. Mark-up a copy of the specifications indicating in the margin of each paragraph the following:
COMPLY, DO NOT COMPLY, NOT APPLICABLE.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Mammoth.
- B. Addison.
- C. Reznor.
- D. Accurex.

2.2 COMPRESSOR

- A. Provide a thermally protected, serviceable semi-hermetic compressor with service valves, vibration isolation, crankcase heaters, sight glass and filter drier. Provide with a 5-year parts and labor warranty.
- B. Provide a minimum of three stages of cooling with hot gas reheat.

2.3 EVAPORATOR AND CONDENSER COILS

- A. Provide copper tubes with mechanically bonded aluminum fins for evaporator and condenser coils. Provide hot gas bypass for evaporator coil.
- B. Provide louvered condenser coil.
- C. Provide factory installed hail / vandalism guards for condenser coils.
- D. Provide coils with stainless steel casings, end plates, tube supports and top and bottom plates.

2.4 EVAPORATOR FANS

- A. Provide a belt-driven, forward-curved, centrifugal evaporator fan, with adjustable motor sheaves. Motor shall contain permanently lubricated bearings. Provide motor HP as indicated on the drawings.

2.5 GAS HEATING SECTION

- A. Unit shall be equipped with stainless steel burners and heat exchangers.
- B. Gas Controls.
 - 1. Automatic gas valve and pressure regulator.
 - 2. A manual shutoff valve.
 - 3. Pilot valve.
 - 4. Two flame rollout limit switches.
 - 5. An adjustable fan control.
 - 6. Fixed high limit controls.
- C. Unit shall be equipped with an electric spark pilot ignition system.
 - 1. Electronic flame detection.
 - 2. 100% safety shutoff.
- D. Combustion air shall be induced by a positive pressure power venting fan.
 - 1. Pre-purge of combustion chamber.

2.6 CASING FILTERS AND DUCT CONNECTION

- A. Provide a cabinet constructed of galvanized or zinc-coated steel, primed and coated with baked enamel and suitable for outdoor installation.
- B. Provide duct connections on the bottom of each unit, as indicated on drawings.
- C. Provide manually operated outdoor air balancing dampers and motorized shut-off damper.
- D. Furnish 2" thick filters as specified.

- E. Provide stainless steel or polymer fully IAQ condensate drain pan with positive slope in all directions to outlet.
 - 1. Externally line the condensate drain pan with 1-1/2" waterproof insulation.
 - 2. Provide a hinged access door with quick release handle adjacent to condensate drain pan for inspection. Install access door on drain connection side of unit.
- F. Double wall casing construction
 - 1. Construct interior casing panels with 1-1/2 lb. insulation for acoustic and condensate control.
- G. Furnish through-the-bottom electrical service connection.

2.7 ROOF CURB

- A. Install a roof curb of the same manufacture as the air conditioning unit.
 - 1. Curb to support the unit and provide a watertight enclosure to protect ductwork and utility services.
 - 2. Use a design complying with National Roofing Contractors Association requirements.
 - 3. Level curb according to manufacturer's recommendations.
 - 4. Curb height shall be minimum 14".

2.9 OUTDOOR FANS

- A. Provide propeller type with direct-driven permanently lubricated motor. Fan shall discharge upward.

2.10 SHORT CYCLE CIRCUIT

- A. Provide circuit to prevent compressor from short cycling as a result of a rapid change in thermostat setting. Circuit also prevents compressor restart at least 5 minutes after shutdown.

2.11 CONVENIENCE OUTLET

- A. Provide 120V GFI outlet in unit cabinet.

2.12 SERVICE DISCONNECT SWITCH

- A. Non-fused disconnect switch with external locking handle.

2.13 TEMPERATURE CONTROL

- A. Unit shall be controlled by maintaining a constant suction pressure with a leaving air temperature as scheduled on the drawings. When the outside air drops below the scheduled leaving air temperature, a duct mounted temperature sensor shall stage the heating to maintain the set point. Open outside air damper prior to starting fan.

2.14 MOTORIZED OUTSIDE AIR DAMPER

- A. Low leakage 14-gauge galvanized steel
 - 1. Airfoil blades.
 - 2. Ruskin CD60.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install according to manufacturer's recommendations and as shown on drawings.
- B. Unit is to be provided with a through-the-bottom service connection accessory package and must be used for electrical connections to unit. Use bulkhead connectors to make a waterproof connection.
- C. Seal all duct connections to roof curb for air tight connection. Install a 90 degree flanged ductwork connection to the roof curb. Provide and install gasketing around duct flanges. Provide and install gasketing around outer edge of roof curb.

3.2 STARTUP

- A. Provide the services of a factory trained service technician employed full time by the unit manufacturer to start-up the system, or manufacturer's factory authorized representative under the supervision of the factory trained service technician. Upon completion of the installation, the system shall be started and commissioned by the manufacturer's factory authorized representative who will verify a complete fully functional system. The factory authorized representative will verify that accessories are installed and performing the specified functions. (Contractor startup is unacceptable.)
- B. The written startup report shall be provided to the owner and engineer upon completion.

END OF SECTION

SECTION 23 81 21

SINGLE PACKAGE ROOFTOP AIR CONDITIONERS (w/gas-fired heat)

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Provide and install a single-package, single-zone, electric air conditioner with gas-fired heat for rooftop application.

1.2 RELATED WORK

- A. Division 23 Mechanical.
 - 1. Ductwork.
 - 2. Air Balance.
 - 3. Electrical provisions for mechanical work.
 - 4. Air Filtration.

1.3 PERFORMANCE

- A. As scheduled on drawings, with head pressure control to enable unit start and operate down to 20 degrees F ambient.

1.4 SUBMITTALS

- A. Manufacturer's certified capacity data
- B. Submit manufacturer's installation, start-up and service instructions.
- C. Submit recommended clearance dimensions for air flow and service.
- D. Submit coordination drawings as specified. Consideration shall be given to adjacent structures and their effect on air flow patterns.
- E. Submit internal wiring diagram of Control Center
- F. Submit sequence of operation in narrative form.
- G. Mark-up a copy of the specifications indicating in the margin of each paragraph the following:
COMPLY, DO NOT COMPLY, NOT APPLICABLE.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Carrier.
- B. York.
- C. Lennox.

2.2 COMPRESSOR

- A. Provide a thermally protected, serviceable semi-hermetic compressor or hermetic compressor with service valves, vibration isolation, crankcase heaters, sight glass and filter drier. Provide with a 5 year warranty.

2.3 EVAPORATOR AND CONDENSER COILS

- A. Provide copper tubes with mechanically bonded aluminum fins for evaporator and condenser coils.
- B. Provide hail guards for condenser coils.

2.4 EVAPORATOR FANS

- A. Provide a belt-driven, forward-curved, centrifugal evaporator fan, with adjustable motor sheaves. Motor shall contain permanently lubricated bearings. Provide motor HP as indicated on the drawings.

2.5 GAS HEATING SECTION

- A. Unit shall be equipped with corrosion resistant burners and heat exchangers.
- B. Gas Controls.
 - 1. Automatic gas valve and pressure regulator.
 - 2. A manual shutoff valve.
 - 3. Pilot valve.
 - 4. Two flame rollout limit switches.
 - 5. An adjustable fan control.
 - 6. Fixed high limit controls.
- C. Unit shall be equipped with an electric spark pilot ignition system.
 - 1. Electronic flame detection.
 - 2. 100% safety shutoff.
- D. Combustion air shall be induced by a positive pressure power venting fan.
 - 1. Prepurge of combustion chamber.
- E. Furnish through-the-bottom electrical service connection.

2.6 CASING FILTERS AND DUCT CONNECTION

- A. Provide a cabinet constructed of galvanized or zinc-coated steel, primed and coated with baked enamel and suitable for outdoor installation.
- B. Provide duct connections on the bottom of each unit, as indicated on drawings.
- C. Provide manually operated outdoor air dampers.
- D. Furnish 2" thick filters as specified.
- E. Furnish through-the-bottom electrical service connection.

2.7 ROOF CURB

- A. Install a roof curb of the same manufacture as the air conditioning unit.
 - 1. Curb to support the unit and provide a watertight enclosure to protect ductwork and utility services.
 - 2. Use a design complying with National Roofing Contractors Association requirements.
 - 3. Level curb according to manufacturer's recommendations.
 - 4. Curb height shall be minimum 14".

2.8 OUTDOOR FANS

- A. Provide propeller type with direct-driven permanently lubricated motor. Fan shall discharge upward.

2.9 THERMOSTAT ASSEMBLY

- A. Provide staged heating and cooling as required, automatic changeover and fan control.

2.10 HEAD PRESSURE CONTROL

- A. Provide solid state outdoor air fan speed control to permit unit to operate down to -20°F.

2.11 SHORT CYCLE CIRCUIT

- A. Provide circuit to prevent compressor from short cycling as a result of a rapid change in thermostat setting. Circuit also prevents compressor restart at least 5 minutes after shutdown.

2.12 CONVENIENCE OUTLET

- A. Provide 115 volt outlet in unit cabinet.

2.13 MOTORIZED OUTSIDE AIR DAMPER

- A. Low leakage 14-gauge galvanized steel
 - 1. Airfoil Blades.
 - 2. Ruskin CD60.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install according to manufacturer's recommendations and as shown on drawings.
- B. Unit is to be provided with a through-the-bottom service connection accessory package and must be used for electrical connections to unit. Use bulkhead connectors to make a waterproof connection.
- C. Seal all duct connections to roof curb for air tight connection. Install a 90 degree flanged ductwork connection to the roof curb. Provide and install gasketing around duct flanges. Provide and install gasketing around outer edge of roof curb.

3.2 STARTUP

- A. Provide the services of a factory trained service technician employed full time by the unit manufacturer to start-up the system, or manufacturer's factory authorized representative under the supervision of the factory trained service technician. Upon completion of the installation, the system shall be started and commissioned by the manufacturer's factory authorized representative who will verify a complete fully functional system. The factory authorized representative will verify that accessories are installed and performing the specified functions. (Contractor startup is unacceptable.)
- B. The written startup report shall be provided to the owner and engineer upon completion.

END OF SECTION

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ELECTRIC UNIT HEATERS

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Provide and install electric unit heaters complete with heating element, propeller mounting brackets and other options as specified.

1.2 RELATED WORK

- A. Division 23 - Mechanical.
 - 1. Electrical Provisions of Mechanical Work.
 - 2. Ductwork.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Modine.
- B. Reznor.
- C. Chromalox.
- D. Trane.
- E. Berko.

2.2 COMPONENTS

- A. Casing:
 - 1. Construct casing of sheetmetal with a structural frame.
 - 2. Enamel or lacquer finish to manufacturers standard.
- B. Electric Heating Elements:
 - 1. Shall bear the UL label.
 - 2. Corrosion resistant materials.
 - 3. Heating coil of 80-20 nickel-chrome wire.
- C. Components:
 - 1. Fused control circuits.
 - 2. Contactors in accordance with the staging requirements.
 - 3. Control power transformer.
 - 4. Control voltage 120.
- D. Louvers:
 - 1. Adjustable vertical and horizontal louvers for air discharge.
- E. Mounting brackets:
 - 1. As indicated.

2.3 CONTROLS

- A. Automatic controls:
 - 1. Factory mounted.
 - 2. Prewired to the junction box.
 - 3. Unit mounted thermostats 24-volt low voltage.
- B. Safety Controls:
 - 1. A primary and secondary thermal cut-off to de-energize each circuit.
 - 2. Manual reset high limit.
 - 3. Automatic reset thermal protection.

2.4 FAN

- A. Propeller blade fan:
 - 1. Construct the fan of aluminum or other corrosion-resistant material.
 - 2. Statically and dynamically balanced.
 - 3. Substantial fan guard.

2.5 MOTOR

- A. Totally enclosed ball bearing motor:
 - 1. Permanently lubricated bearings.
 - 2. 120 volt, single phase, 60 cycle motor .
 - 3. Sized to operate the fan at the required capacity.

2.6 ELECTRICAL

- A. Single point connection:
 - 1. Factory wiring.
 - 2. Only direct line supply and thermostat field connections.
 - 3. Terminal blocks for line voltage wiring.
 - 4. Wiring diagram permanently attached.
 - 5. Balance phases.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Furnish units with suitable connections for mounting as shown or as otherwise approved.
- B. Provide start-up to ensure correct operation of unit.
- C. Adjust discharge louvers to control direction of air flow.

END OF SECTION